

# ENGINEERING CHECKS LSD CLASS (Rev 6)

### AUXILIARIES (AX) PRE-UNDERWAY PHASE

[ LSD 36 CLASS MASTER CHECKLIST REV 3]

5811	A	ANCHOR WINDLASS
Component/Sub-Con	nponent	Proposed Procedure
Inspect Tech Manual Support		NAVSEA/OEM TECH MANUAL
Inspect PMS Support		5811/802
		A-005/327
		A-005/418
Inspect posted operating/safe	ty instructions	
and lubrication data		NAVSEA/OEM TECH MANUAL
Test Operate Anchor Windlass	s with No-Load	A-005/418 U-4
		5811/802 R-10
Inspect Fluid Samples		NSTM 262
Inspect for proper HPU fluid le	vels	5811/802 R-2
		NAVSEA/OEM TECH MANUAL
Inspect anchor windlass lubric	ation IAW PMS	5811/802 R-2
requirements		NAVSEA/OEM TECH MANUAL
Inspect handbrake is adjusted		
requirements (recommend with	in 30 days of	5811/802 R-2
MI)		NAVSEA/OEM TECH MANUAL
Inspect magnetic brake is adju		
requirements (recommend with	in 30 days of	5811/802 R-2
MI)		NAVSEA/OEM TECH MANUAL
Inspect brake linkage assembly	/	5811/802 R-2
		NAVSEA/OEM TECH MANUAL
Test wildcat/windlass solenoid	l switch	n/a
Inspect Gauge Calibration		5811/802 R-2
		CRL
Inspect relief valve data is proj		
data is not posted, then ship n	nust conduct	
relief valve test)		NAVSEA/OEM TECH MANUAL
Inspect all flex hoses are prope	erly tested and	NAVSHIPYD PUGET SOUND
labeled		261925Z APR99
Inspect flange shields		NSTM 505
Inspect for adequate nitrogen	charge for	
windlass		n/a
Inspect speed limiter		n/a

Inspect for adequate LP air pressure for chain	
compressor	n/a
Inspect filter differential indications	NAVSEA/OEM TECH MANUAL
Inspect HPU mechanical seal leakage	NSTM 503
Inspect Servo/Replenishment pressures during	
wildcat operation	5811/802 R-10
Inspect Chain Compressor operation	n/a
Inspect reduction gear lubrication	
(gauges/sight flows/dipsticks)	NAVSEA/OEM TECH MANUAL
Test crossover valve operation	EOSS
	NAVSEA/OEM TECH MANUAL
	5811/802 R-10

5600 / 5611	STEERING (I	nport System Verification)
Component/Sub-Component		Proposed Procedure
Inspect Tech Manual and EOSS Support		NAVSEA/OEM TECH
•		MANUAL and EOSS
Inspect PMS Support		5611/817
		A-001/272
Inspect operating/safety instruction	ctions and hydraulic	NAVSEA/OEM TECH
system/electrical wiring diagran	ns are posted	MANUAL
Inspect fluid samples		A-001/272 S-2R NSTM 262
Inspect static mechanical check	as s	5611/817 R-3 NAVSHIPYD
		PUGET SOUND 261925Z
		APR99
Inspect relief valve test tags are		
not, test compensator relief val		n/a
Inspect relief valve test tags are		NAVSEA/OEM TECH
not, test main relief valve setting	0 ,	MANUAL
Inspect flange shields are prope		NSTM 505
Inspect steering gear lubricatio	n	A-001/272 R-5
Inspect trick wheel assembly		A-001/272 R-3 5611/817 R-3
Test N2 accumulator charge		A-001/272 R-3
Inspect proper fluid levels		NAVSEA/OEM TECH
<del></del>		MANUAL
Inspect filter indicators		NAVSEA/OEM TECH
		MANUAL
Inspect rudder ram finish		5611/817 R-3
Inspect rudder ram cylinders for	r leaks	5611/817 R-3
Inspect gauge calibration		CRL
Inspect rudder stock grounding	straps and post	A-001/240 R-10
lubrication		NSTM 262
Inspect servo/replenishment pr		5611/817 R-3
Test the rudder follow up error (1 deg increments at 0		5611/015 D. 0
to 5 deg; 5 deg increments at 5	to 25 deg)	5611/817 R-3
Test the trick wheel stops		5611/817 R-3
Inspect the crush block clearances		5611/817 R-3
Test (inport) rudder swing checks		5611/817 R-3
Test (inport) blocking valve		NSTM 562
Test auxiliary emergency steering pump		n/a
Test manual emergency steerin	g system	A-001/272 S-3
Test steering casualty alarm		EOSS
Test pump remote operation an	d transfer of controls	5611/817 R-3
to pilot house		EOSS

Test for static rudder split (pilot house in control)	n/a
Test for indicator error (pilot house in control)	5611/817 R-3
	NSTM 562

5210 FIRE PUMPS (ELECTRIC and STEAM)		(ELECTRIC and STEAM)
Component/Sub-Component		Proposed Procedure
ALL FIRE PUMPS		
Inspect Tech Manual / EOSS support		EOSS
•		NAVSEA/OEM TECH
		MANUAL
Inspect PMS support		5210/806
		5210/005
Inspect gauge calibration		CRL
Inspect transducer calibration		CRL
Inspect pump, motor (casing, pa	acking/mechanical	5210/806 R-3/4/10/16/30/33/34
seal, coupling, etc.)		NSTM 503
Inspect coupling guard		5210/806 R-3/4/33/34
		OPNAVINST 5100.19
Inspect foundation		5210/806 R-3/4/33/34
		NSTM 503
Inspect ferrous fasteners		5210/806 R-3/4/33/34
		NSTM 075, 505
Inspect resilient mounts		5210/806 R-3/10/16/30/33/34
		NSTM 503
		NAVSEA S9073-A2-HBK-010
Inspect grounding straps		5210/806 R-3/4/33/34
		NSTM 303
Inspect piping & supports		5210/806 R-10/16/30
		NSTM 505
Inspect all flex hoses are proper	rly tested/labeled	5000/009 A-1/A-2
		5000/014 A-1/A-2
		NAVSHIPYD PUGET SOUND
		261925Z APR99
Inspect piping lagging		5210/806 R-10/16/30
		NSTM 505, 635
Inspect the suction strainer		EOSS
		NAVSEA/OEM TECH
		MANUAL
Test remote motor/hydraulic op		EOSS
suction/discharge valves, interlocks		5210/806 R-10/16/30
Inspect local valves and remote		5000/005 S-4, A-3
(labeling, position indicators, et		5000/006 2M-1, 36M-4
Inspect MHVC station oil level	and relief valve test	
periodicty		

Test remote start/stop functions	EOSS
Test local start/stop functions	EOSS
Inspect pump operation (design discharge pressure,	EOSS
gages, unusual noise, bearing temps, etc).	NAVSEA/OEM TECH
	MANUAL
Inspect for proper seating of check valve and no	NAVSEA/OEM TECH
reverse rotation upon securing the pump	MANUAL
STEAM DRIVEN FIRE PUMPS	
Inspect lube oil filter indications and oil level	N/A
Test the over speed trip	N/A
Test the speed limiting governor	N/A
Test the turbine auxiliary lube oil pump low-pressure	N/A
automatic start switch operation	
Test combination exhaust and relief valve	N/A

5240	SEAWATER SERVICE PUMPS	
Component/Sub-C	omponent	Proposed Procedure
Inspect Tech Manual / EOSS support		NAVSEA/OEM TECH MANUAL EOSS
Inspect PMS support		5240/806 A-019/245
Inspect gauge calibration		CRL
Inspect transducer calibration		CRL
Inspect coupling guard		OPNAVINST 5100.14
Test remote start/stop function	S	EOSS 5240/806 R-5
Test local start/stop functions		EOSS 5240/806 R-5
Inspect pump operation/design unusual noise, bearing temps, e	~ ~	EOSS NSTM 503 NAVSEA/OEM Tech Manual
Inspect packing and mechanica	l seal leakage	NSTM 503 5240/806 R-13
Inspect for proper seating of check valve and no		EOSS
reverse rotation upon securing	the pump	NAVSEA/OEM Tech Manual
Inspect for ferrous fasteners		NSTM 075 NSTM 505-3.1.1 5240/806 R-5
Inspect foundation and resilien	t mounts	5240/806 R-5 NAVSEA S9073-A2-HBK- 010
Inspect condition of expansion	joints	NSTM 505
Inspect all flex hoses are proper		5000/009 A-1/2 5000/014 A-1/2 NAVSHIPYD PUGET SOUND 261925Z APR99
Inspect piping lagging		NSTM 505
Inspect grounding straps		NSTM 300 NSTM 503

Test remote motor/hydraulic operated suction/discharge valves, interlocks Inspect local valves and remote control station (labeling, position indicators, etc) Inspect MHVC station oil level and relief valve test periodicity	EOSS 5240/806 R-5 5000/005 S-5, A-3 5000/006 2M-1, 36M-4
Inspect the suction strainer	EOSS NSTM 503
Test aux seawater low pressure alarm, start-up switch	N/A
Inspect firemain to seawater reducing station operation	EOSS

5512 / 5513 / 5515 LOW and I	MEDIUM PRESSURE AIR SYSTEM
Component/Sub-Component	Proposed Procedure
Inspect Tech Manual and EOSS Support	
Inspect PMS Support	
Inspect Gauge Calibration	
Inspect operating/safety instructions are pos	sted
Inspect compressor oil level and oil samples	
Test compressor pressures and temperatures	
Test compressor capacity control system	
Inspect compressor belt condition	
Test compressor auto control and safety swit	tches
a. Operational control switches (115/120/1	25)
b. Low oil pressure	
c. High discharge pressure	
d. High air and water temp	
Inspect all relief valve testing is within period	licity
Inspect location of intake/vent supply	
Inspect receiver flask certification	
Test priority valve operation	
Inspect sea water cooling system	
Inspect 50/50 mixture of ethylene glycol	
Test type I and type II dehydrator operation	
a. Gauge calibration	
b. Tower operation	
c. Purge air pressure	
d. Automatic drain operation	
e. Dew point	
f. Inspect PMS and Tech Manual support	rt

5511 / 5515	HIGH PRES	SSURE AIR SYSTEM
Component/Sub-Component		Proposed Procedure
Inspect Tech Manual and EO	SS Support	
Inspect PMS Support		
Inspect Gauge Calibration		
Inspect operating/safety inst	ructions are posted	
Inspect compressor oil level a	and oil samples	
Test compressor auto control	l and safety switches	
a. Start / Stop switch		
b. Low oil pressure switch	h	
<ul> <li>c. Jacket water temp swite</li> </ul>	ch	
d. Compressor temp/pressure monitor operation		
Inspect compressor pressures	s and temperatures	
Inspect compressor drive bel	t condition	
Inspect condensate monitoring	ng/drain system	
Inspect all flex hoses are proj	perly tested/labeled	
Inspect all relief valve testing is within periodicity		
Inspect HP air flask certification		
Inspect sea water cooling sys	stem	
Inspect air intake/ventilation supply location		
Inspect all HP/LP air reducing stations		
Inspect fresh water pump belts		
Inspect capacity		
Inspect oil wipers		
Inspect pressure regulator valve		
Inspect 50/50 mixture of eth	ylene glycol	
Inspect seals for oil leaks		

A-002/105-11	EMERGENCY/SHIP'S SERVICE DIESEL GENERATORS
Component/Sub-Component	Proposed Procedure
lote: Overspeed trip is not required if DEI	Note: Dead Bus Pick-up & Reverse
as conducted within the last ninety days	Power Relay checks are covered under
nd documentation of satisfactory	EL.
erformance is available.	
nspect Engine Sump Level	EOSS
nspect Turbocharger Sump Level	EOSS
nspect Start Air Lubricator Oil Level	EOSS
nspect Governor Oil Level	EOSS
nspect Lube Oil Sample	A-002/098 R-60D
nspect J/W Expansion Tank Level	EOSS
nspect "Do not open access" and expansion Tank warning "Poison" are osted	NAVSEA/OEM TECH MANUAL
nspect/test fuel valve trip	EOSS
nspect Relief Valves	5000/013 72M-3
nspect Flange Shielding	NSTM 505
nspect For Exhaust Leaks	EOSS
nspect Filters, Strainers	A-002/098 A-10
nspect Governor and Fuel Linkage for	EOSS
Binding	
nspect J/W Standby Pump	EOSS
est Blow In Damper	EOSS
est pre-lube system operation	EOSS
est Jacket Water High Temp Alarm	A-002/098 A-10
est Lube Oil Filter High DP Alarm	NAVSEA/OEM TECH MANUAL
est low lube oil pressure alarm	A-002/098 S-1
est Remote Shut Down	A-002/098 S-1
est Local Shut Down	EOSS
est Barring Device Interlock	EOSS
est Engine Blow Down	EOSS
est Local Pneumatic start	EOSS
est Overspeed Trip	A-002/098 24M-2
est 80% load for 15 minutes	A-002/098 Q-4
nspect for fuel/lube oil leaks	EOSS
nspect pyrometer operation	A-002/098 A-9R
nspect manometer	A-002/098 A-9R

Inspect sea water cooling pump	EOSS
Test high water/generator bearing temp	A-002/098
alarm	

6651 Bl		FIMA WORKSHOPS
Component/Sub-Componer	Component/Sub-Component	
Inspect BFIMA matrix and determine the	e required	BFIMA Standards
capabilities for the ship		
Inspect the following items as they pertagnish	ain to the	BFIMA Standards
applicable workshops:		
- PMS and Tech Manual Support of all in	nstalled	BFIMA Standards
equipment		
- Test operational condition of all install	ed equipment	BFIMA Standards
(E-stops, cutting fluid etc).		
- Test all installed equipment in their cap	•	BFIMA Standards
- Inspect the monorail layout and ensure	e it supports	BFIMA Standards
the function of the workshop		
- Inspect all gauge calibration (calipers)		CRL
- Inspect correct software/hardware pres		BFIMA Standards
- Inspect correct/adequate cutting fluids and oils are		BFIMA Standards
present		
- Shops		BFIMA Standards
•	- Machine Shop	
- Welding Shop		BFIMA Standards BFIMA Standards
	- Filter Cleaning Shop	
- Engraving Shop		BFIMA Standards
- Sheet Metal Shop		BFIMA Standards
- Motor Rewind Shop		BFIMA Standards
- Carpenter Shop		BFIMA Standards
- Valve Shop		BFIMA Standards
- Internal Combustion Engine Shop		BFIMA Standards
- Pipe Shop		BFIMA Standards
- Hydraulic Shop		BFIMA Standards
- Shipfitting Shop		BFIMA Standards
- AC&R Shop		BFIMA Standards
- Pump Shop		BFIMA Standards

5140 AIR COND		OTTIONING PLANTS
Component/Sub-Component		Proposed Procedure
CENTRIFUGAL UNITS (R-1 RECIPROCATING UNITS (	R-12, R-134a)	
(check items below as applic		
Note: Some units are not equ		Note: Applicable MRCs are
valves for pressure testing.		used as guides to demonstrate a
amount of refrigerant would	-	particular component's
not advisable. For these inst	· · · · · · · · · · · · · · · · · · ·	performance. Some MRCs may
operation will be accomplish	• 1	not be accomplished in their
(e.g., securing/aligning s/w, t		entirety.
pump on/off, turning the c/w		NOTE A SA S
Inspect Tech Manual / EOSS	support	NSTM 516
I DMC		NAVSEA/OEM Tech Manual
Inspect PMS support		5140/010 (R-12), 5140/012 (R-
		134a) 5140/805 (R-12 & R-134a)
		5140/011 (R-114), 5140/013 (R-
		236fa)
		5140/804 (R-114 & R-236fa)
Inspect operating/safety instructions are posted		GSO 516, 602
inspect operating, surety inst	rations are posted	OPNAVINST 5100.19
		NAVSEA/OEM Tech Manual
Inspect refrigerant logs		5140/010 M-4R
1 6		5140/012 M-4R
		5140/011 M-4R
		5140/013 M-4R
Inspect material condition		5140/805 R-2
		5140/804 R-2
Inspect compressor oil level,	oil sample	5140/010 R-9D
		5140/012 R-9D
		5140/010 R-6
		5140/012 R-6
		EOSS
Inspect moisture indicators		5140/010 W-1R
		5140/012 W-1R
		5140/011 W-1R
<b>T</b>	,	5140/013 W-1R
Inspect hermetic motor sight	glass	5140/011 M-2
T , 111		5140/013 M-2
Inspect gauge calibration		CRL

Verify calibration & operation of high pressure switch (236fa)  Verify calibration & operation of pressure transducers (236fa)  Inspect oil accumulator pressure (236fa)  Test safety/control pressure switch device settings and operation  High pressure safety/control switch  High pressure safety/control switch  Water pressure failure safety switch Oil failure/low oil pressure/differential oil pressure switch Compressor low pressure control switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks  Inspect coupling guard  Operate/test unit, verify operating parameters, temperature)  Test capacity control system operation (pressure, temperature)  Verify operation of Pre-Rotational Vanes (PRV) & Hot Gas By-Pass Valve (HGBP) (centrifugal units)  Inspect (236fa)  5140/013 24M-4  5140/013 M-1  5140/010 M-1  5140/010 R-4  5140/010 R-4  5140/011 36M-1, R-4  5140/011 S-1R  5140/010 S-1R, R-7  5140/010 S-1R, R-7  5140/010 S-1R, R-7  5140/013 S-1R  NSTM 516 Sec. 3  Inspect coupling guard  OPNAVINST 5100.19  NAVSEA/OEM Tech Manual  Operate/test unit, verify operation (pressure, temperature)  Test current limiter, electronic control module (as applicable)  Verify operation of Pre-Rotational Vanes (PRV) & Hot Gas By-Pass Valve (HGBP) (centrifugal units)  EOSS  NAVSEA/GEM Tech Manual		
Verify calibration & operation of pressure transducers (236fa)  Inspect oil accumulator pressure (236fa)  Test safety/control pressure switch device settings and operation  High pressure safety/control switch  Low pressure safety/control switch  Water pressure failure safety switch Oil failure/low oil pressure/differential oil pressure switch Compressor low pressure control switch Chill water pressure/differential flow switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks  Inspect coupling guard  Operate/test unit, verify operating parameters, Test capacity control system operation (pressure, temperature)  Test current limiter, electronic control module (as applicable) Verify operation of Pre-Rotational Vanes (PRV) & Hot Gas By-Pass Valve (HGBP) (centrifugal units)  5140/013 M-1 5140/013 M-1 5140/010 R-4 5140/010 R-4 5140/011 36M-1, R-4 5140/011 3-R-1/8 5140/011 S-1R 5140/011 S-1R 5140/013 B-1R 51		5140/013 A-8
Inspect oil accumulator pressure (236fa)	Verify calibration & operation of pressure transducers	5140/013 24M-4
Test safety/control pressure switch device settings and operation  High pressure safety/control switch Low pressure safety/control switch Water pressure failure safety switch Oil failure/low oil pressure/differential oil pressure switch Oil temperature safety switch Compressor low pressure control switch Chill water pressure/differential flow switch Low refrigerant temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks  Inspect for compressor shaft seal leaks  Inspect coupling guard  Operate/test unit, verify operating parameters, Test capacity control system operation (pressure, temperature)  Test current limiter, electronic control module (as applicable) Verify operation of Pre-Rotational Vanes (PRV) & Hot Gas By-Pass Valve (HGBP) (centrifugal units)  5140/013 A-8/9  EOSS		5140/013 M-1
and operation High pressure safety/control switch Low pressure safety/control switch Water pressure failure safety switch Oil failure/low oil pressure/differential oil pressure switch Oil temperature safety switch Compressor low pressure control switch Chill water pressure/differential flow switch Low refrigerant temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks  Inspect for compressor shaft seal leaks  Inspect coupling guard  Operate/test unit, verify operating parameters, Test capacity control system operation (pressure, temperature)  Test current limiter, electronic control module (as applicable) Verify operation of Pre-Rotational Vanes (PRV) & Hot Gas By-Pass Valve (HGBP) (centrifugal units)  5140/013 A-8/9 5140/011 R-4 5140/011 36M-1, R-4 5140/010 S-1R, R-7 5		
High pressure safety/control switch Low pressure safety/control switch Water pressure failure safety switch Oil failure/low oil pressure/differential oil pressure switch Oil temperature safety switch Compressor low pressure control switch Chill water pressure/differential flow switch Low refrigerant temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks  Inspect for compressor shaft seal leaks  Inspect coupling guard  Openate/test unit, verify operating parameters, Test capacity control system operation (pressure, temperature)  Test current limiter, electronic control module (as applicable) Verify operation of Pre-Rotational Vanes (PRV) & Hot Gas By-Pass Valve (HGBP) (centrifugal units)  5140/013 GAS 140/013 A-8/9 S140/013 A-8/9 S140/013 A-8/9 S140/013 A-8/9 SEOSS		
Low pressure safety/control switch Water pressure failure safety switch Oil failure/low oil pressure/differential oil pressure switch Oil temperature safety switch Compressor low pressure control switch Chill water pressure/differential flow switch Low refrigerant temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks  Inspect for compressor shaft seal leaks  Inspect coupling guard  OPNAVINST 510.19 NAVSEA/OEM Tech Manual  Operate/test unit, verify operating parameters, Test capacity control system operation (pressure, temperature)  Test current limiter, electronic control module (as applicable) Verify operation of Pre-Rotational Vanes (PRV) & Hot Gas By-Pass Valve (HGBP) (centrifugal units)  5140/013 36M-1, R-4 5140/011 36M-1, R-4 5140/010 S-1R, R-7 5140/010 S-1R, R-		
Water pressure failure safety switch Oil failure/low oil pressure/differential oil pressure switch Oil temperature safety switch Compressor low pressure control switch Chill water pressure/differential flow switch Low refrigerant temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks  Inspect for compressor shaft seal leaks  Inspect coupling guard  Operate/test unit, verify operating parameters, Test capacity control system operation (pressure, temperature)  Test current limiter, electronic control module (as applicable) Verify operation of Pre-Rotational Vanes (PRV) & Hot Gas By-Pass Valve (HGBP) (centrifugal units)  EOSS		
Oil failure/low oil pressure/differential oil pressure switch Oil temperature safety switch Compressor low pressure control switch Chill water pressure/differential flow switch Low refrigerant temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks  Inspect for compressor shaft seal leaks  Inspect coupling guard  Operate/test unit, verify operating parameters, Test capacity control system operation (pressure, temperature)  Test current limiter, electronic control module (as applicable) Verify operation of Pre-Rotational Vanes (PRV) & Hot Gas By-Pass Valve (HGBP) (centrifugal units)  Falo/804 R-3 F140/805 R-2/8 F140/805 R-6/7/9/10 F		,
switch Oil temperature safety switch Compressor low pressure control switch Chill water pressure/differential flow switch Low refrigerant temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks  Inspect for compressor shaft seal leaks  Inspect coupling guard  Operate/test unit, verify operating parameters, Test capacity control system operation (pressure, temperature)  Test current limiter, electronic control module (as applicable) Verify operation of Pre-Rotational Vanes (PRV) & Hot Gas By-Pass Valve (HGBP) (centrifugal units)  E05140/0018 - 140/0018 - 15		
Compressor low pressure control switch Chill water pressure/differential flow switch Low refrigerant temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks  Inspect for compressor shaft seal leaks  Inspect for compressor shaft seal leaks  Inspect coupling guard  Opnavinst 5100.19 NAVSEA/OEM Tech Manual  Operate/test unit, verify operating parameters, Test capacity control system operation (pressure, temperature)  Test current limiter, electronic control module (as applicable)  Verify operation of Pre-Rotational Vanes (PRV) & Hot Gas By-Pass Valve (HGBP) (centrifugal units)  EOSS	_	
Chill water pressure/differential flow switch Low refrigerant temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect/test for system leaks (refrigerant/oil/water)  S140/805 R-2/8  5140/010 S-1R, R-7  5140/804 R-3  5140/011 S-1R  5140/013 S-1R  NSTM 516 Sec. 3  Inspect for compressor shaft seal leaks  S140/011 Q-3  5140/013 Q-3  NSTM 516 Sec. 3  Inspect coupling guard  OPNAVINST 5100.19  NAVSEA/OEM Tech Manual  Operate/test unit, verify operating parameters, Test capacity control system operation (pressure, temperature)  Test current limiter, electronic control module (as applicable)  Verify operation of Pre-Rotational Vanes (PRV) & Hot Gas By-Pass Valve (HGBP) (centrifugal units)  EOSS	Oil temperature safety switch	
Low refrigerant temp switch   Chill water operating/low temp switch   Thermostatic Expansion Valve (TXV)	Compressor low pressure control switch	
Chill water operating/low temp switch         Thermostatic Expansion Valve (TXV)           Inspect/test for system leaks (refrigerant/oil/water)         5140/805 R-2/8           5140/010 S-1R, R-7         5140/012 S-1R, R-7           5140/804 R-3         5140/011 S-1R           5140/013 S-1R         NSTM 516 Sec. 3           Inspect for compressor shaft seal leaks         5140/804 R-3           5140/011 Q-3         5140/011 Q-3           5140/013 Q-3         NSTM 516 Sec. 3           Inspect coupling guard         OPNAVINST 5100.19           NAVSEA/OEM Tech Manual         Operate/test unit, verify operating parameters,         5140/805 R-6/7/9/10           Test capacity control system operation (pressure, temperature)         5140/010 A-1/5/7/8           Test current limiter, electronic control module (as applicable)         5140/804 R-4/5/12           Verify operation of Pre-Rotational Vanes (PRV) & Hot Gas By-Pass Valve (HGBP) (centrifugal units)         5140/013 A-8/9	Chill water pressure/differential flow switch	
Thermostatic Expansion Valve (TXV)   Inspect/test for system leaks (refrigerant/oil/water)   5140/805 R-2/8   5140/010 S-1R, R-7   5140/012 S-1R, R-7   5140/012 S-1R, R-7   5140/011 S-1R   5140/013 S-1R   NSTM 516 Sec. 3     Inspect for compressor shaft seal leaks   5140/804 R-3   5140/011 Q-3   5140/013 Q-3   NSTM 516 Sec. 3     Inspect coupling guard   OPNAVINST 5100.19   NAVSEA/OEM Tech Manual   Operate/test unit, verify operating parameters, Test capacity control system operation (pressure, temperature)   5140/012 A-1/5/7/8   5140/012 A-1/5/7/8   5140/012 A-1/5/7/8   5140/013 A-8/9   Cas By-Pass Valve (HGBP) (centrifugal units)   EOSS   EOSS	Low refrigerant temp switch	
Inspect/test for system leaks (refrigerant/oil/water)   5140/805 R-2/8   5140/010 S-1R, R-7   5140/012 S-1R, R-7   5140/012 S-1R, R-7   5140/011 S-1R   5140/011 S-1R   5140/013 S-1R   NSTM 516 Sec. 3    Inspect for compressor shaft seal leaks   5140/804 R-3   5140/011 Q-3   5140/013 Q-3   NSTM 516 Sec. 3    Inspect coupling guard   OPNAVINST 5100.19   NAVSEA/OEM Tech Manual   Operate/test unit, verify operating parameters,   5140/805 R-6/7/9/10   Test capacity control system operation (pressure, temperature)   5140/012 A-1/5/7/8   Test current limiter, electronic control module (as applicable)   5140/011 A-8R/9R   Verify operation of Pre-Rotational Vanes (PRV) & Hot Gas By-Pass Valve (HGBP) (centrifugal units)   EOSS   EOSS   Consequence   EOSS   Consequence	Chill water operating/low temp switch	
5140/010 S-1R, R-7   5140/012 S-1R, R-7   5140/804 R-3   5140/013 S-1R   S140/013 S-1R   NSTM 516 Sec. 3	Thermostatic Expansion Valve (TXV)	
5140/012 S-1R, R-7   5140/804 R-3   5140/011 S-1R   5140/013 S-1R   NSTM 516 Sec. 3	Inspect/test for system leaks (refrigerant/oil/water)	5140/805 R-2/8
5140/804 R-3   5140/011 S-1R   5140/013 S-1R   NSTM 516 Sec. 3		5140/010 S-1R, R-7
5140/011 S-1R   5140/013 S-1R   NSTM 516 Sec. 3		5140/012 S-1R, R-7
Inspect for compressor shaft seal leaks  Inspect for compressor shaft seal leaks  Inspect for compressor shaft seal leaks  5140/804 R-3 5140/011 Q-3 5140/013 Q-3 NSTM 516 Sec. 3  Inspect coupling guard  OPNAVINST 5100.19 NAVSEA/OEM Tech Manual  Operate/test unit, verify operating parameters, Test capacity control system operation (pressure, temperature)  Test current limiter, electronic control module (as applicable)  Verify operation of Pre-Rotational Vanes (PRV) & Hot Gas By-Pass Valve (HGBP) (centrifugal units)  5140/013 S-1R NSTM 516 Sec. 3  5140/013 Q-3 NSTM 516 Sec. 3  OPNAVINST 5100.19 NAVSEA/OEM Tech Manual 5140/805 R-6/7/9/10 5140/010 A-1/5/7/8 5140/012 A-1/5/7/8 5140/013 A-8/9R 5140/011 A-8R/9R 5140/013 A-8/9 EOSS		5140/804 R-3
Inspect for compressor shaft seal leaks  5140/804 R-3 5140/011 Q-3 5140/013 Q-3 NSTM 516 Sec. 3  Inspect coupling guard  OPNAVINST 5100.19 NAVSEA/OEM Tech Manual  Operate/test unit, verify operating parameters, Test capacity control system operation (pressure, temperature)  Test current limiter, electronic control module (as applicable) Verify operation of Pre-Rotational Vanes (PRV) & Hot Gas By-Pass Valve (HGBP) (centrifugal units)  NSTM 516 Sec. 3  5140/011 Q-3 5140/013 Possible S140/013 R-6/7/9/10 S140/010 A-1/5/7/8 S140/010 A-1/5/7/8 S140/011 A-8R/9R S140/011 A-8R/9R S140/011 A-8R/9R S140/013 A-8/9 EOSS		5140/011 S-1R
Inspect for compressor shaft seal leaks  5140/804 R-3  5140/011 Q-3  5140/013 Q-3  NSTM 516 Sec. 3  Inspect coupling guard  OPNAVINST 5100.19  NAVSEA/OEM Tech Manual  Operate/test unit, verify operating parameters, Test capacity control system operation (pressure, temperature)  Test current limiter, electronic control module (as applicable)  Verify operation of Pre-Rotational Vanes (PRV) & Hot Gas By-Pass Valve (HGBP) (centrifugal units)  5140/804 R-3  5140/013 Q-3  NSTM 516 Sec. 3  OPNAVINST 5100.19  NAVSEA/OEM Tech Manual  5140/805 R-6/7/9/10  5140/010 A-1/5/7/8  5140/012 A-1/5/7/8  5140/011 A-8R/9R  5140/011 A-8R/9R  5140/013 A-8/9  EOSS		5140/013 S-1R
5140/011 Q-3 5140/013 Q-3 NSTM 516 Sec. 3  Inspect coupling guard OPNAVINST 5100.19 NAVSEA/OEM Tech Manual  Operate/test unit, verify operating parameters, Test capacity control system operation (pressure, temperature) 5140/805 R-6/7/9/10  Test capacity control system operation (pressure, temperature) 5140/010 A-1/5/7/8 Test current limiter, electronic control module (as applicable) 5140/011 A-8R/9R Verify operation of Pre-Rotational Vanes (PRV) & Hot Gas By-Pass Valve (HGBP) (centrifugal units) EOSS		NSTM 516 Sec. 3
Inspect coupling guard OPNAVINST 5100.19 NAVSEA/OEM Tech Manual Operate/test unit, verify operating parameters, Test capacity control system operation (pressure, temperature) Test current limiter, electronic control module (as applicable) Verify operation of Pre-Rotational Vanes (PRV) & Hot Gas By-Pass Valve (HGBP) (centrifugal units)  5140/013 Q-3 NSTM 516 Sec. 3 OPNAVINST 5100.19 NAVSEA/OEM Tech Manual 5140/805 R-6/7/9/10 5140/010 A-1/5/7/8 5140/012 A-1/5/7/8 5140/013 A-8/9R 5140/011 A-8R/9R 5140/013 A-8/9 EOSS	Inspect for compressor shaft seal leaks	
Inspect coupling guard OPNAVINST 5100.19 NAVSEA/OEM Tech Manual Operate/test unit, verify operating parameters, Test capacity control system operation (pressure, temperature) Test current limiter, electronic control module (as applicable) Verify operation of Pre-Rotational Vanes (PRV) & Hot Gas By-Pass Valve (HGBP) (centrifugal units)  OPNAVINST 5100.19 NAVSEA/OEM Tech Manual 5140/805 R-6/7/9/10 5140/010 A-1/5/7/8 5140/012 A-1/5/7/8 5140/013 A-8/9R 5140/011 A-8R/9R 5140/013 A-8/9 EOSS		
Inspect coupling guard  OPNAVINST 5100.19  NAVSEA/OEM Tech Manual  Operate/test unit, verify operating parameters, Test capacity control system operation (pressure, temperature)  Test current limiter, electronic control module (as applicable)  Verify operation of Pre-Rotational Vanes (PRV) & Hot Gas By-Pass Valve (HGBP) (centrifugal units)  OPNAVINST 5100.19  NAVSEA/OEM Tech Manual  5140/805 R-6/7/9/10  5140/010 A-1/5/7/8  5140/012 A-1/5/7/8  5140/011 A-8R/9R  5140/013 A-8/9  EOSS		~
Operate/test unit, verify operating parameters, Test capacity control system operation (pressure, temperature) Test current limiter, electronic control module (as applicable) Verify operation of Pre-Rotational Vanes (PRV) & Hot Gas By-Pass Valve (HGBP) (centrifugal units)  NAVSEA/OEM Tech Manual NAVSEA/OEM Tech Manual S140/805 R-6/7/9/10 S140/010 A-1/5/7/8 S140/012 A-1/5/7/8 S140/012 A-1/5/7/8 S140/011 A-8R/9R S140/011 A-8R/9R S140/013 A-8/9 EOSS		
Operate/test unit, verify operating parameters, Test capacity control system operation (pressure, temperature)  Test current limiter, electronic control module (as applicable)  Verify operation of Pre-Rotational Vanes (PRV) & Hot Gas By-Pass Valve (HGBP) (centrifugal units)  5140/805 R-6/7/9/10  5140/010 A-1/5/7/8  5140/012 A-1/5/7/8  5140/804 R-4/5/12  5140/011 A-8R/9R  5140/013 A-8/9  EOSS	Inspect coupling guard	
Test capacity control system operation (pressure, temperature)  Test current limiter, electronic control module (as applicable)  Verify operation of Pre-Rotational Vanes (PRV) & Hot Gas By-Pass Valve (HGBP) (centrifugal units)  5140/010 A-1/5/7/8  5140/012 A-1/5/7/8  5140/012 A-1/5/7/8  5140/013 A-8/9R  5140/013 A-8/9R  5140/013 A-8/9  EOSS		NAVSEA/OEM Tech Manual
temperature)  Test current limiter, electronic control module (as applicable)  Verify operation of Pre-Rotational Vanes (PRV) & Hot Gas By-Pass Valve (HGBP) (centrifugal units)  5140/012 A-1/5/7/8  5140/012 A-1/5/7/8  5140/804 R-4/5/12  5140/011 A-8R/9R  5140/013 A-8/9  EOSS	1 01	
Test current limiter, electronic control module (as applicable)  Verify operation of Pre-Rotational Vanes (PRV) & Hot Gas By-Pass Valve (HGBP) (centrifugal units)  5140/804 R-4/5/12 5140/011 A-8R/9R 5140/013 A-8/9 EOSS		
applicable) 5140/011 A-8R/9R Verify operation of Pre-Rotational Vanes (PRV) & Hot Gas By-Pass Valve (HGBP) (centrifugal units) 5140/013 A-8/9 EOSS		
Verify operation of Pre-Rotational Vanes (PRV) & Hot Gas By-Pass Valve (HGBP) (centrifugal units)  5140/013 A-8/9 EOSS		
Gas By-Pass Valve (HGBP) (centrifugal units) EOSS		
Inspect conscity control systemal programatic year.   MAUCEA/OEM Tech Manual		
	Inspect capacity control external pneumatic vent	NAVSEA/OEM Tech Manual
connection for proper venting (applies only to Carrier		
compressors equipped with hydraulic cap control)		
Test Water Regulating Valve (WRV)	Test Water Regulating Valve (WRV)	

L

Test compressor suction and discharge valves	5140/805 R-5
(reciprocating units)	5140/010 R-5
	5140/012 R-5
Inspect/test chill water pump	NSTM 503, GSO 503
Bearing lubrication	EOSS
Operating parameters	NAVSEA/OEM Tech Manual
Mechanical seal leakage	OPNAVINSTR 5100.19
Pump discharge check valve seat tightness	
Coupling guard	
Inspect Chill Water Expansion Tank	5140/010 24M-1
Operating level	5140/012 24M-1
Filling air gap	5140/011 24M-2
Hose connection warning sign	5140/013 24M-2
Relief valves and vacuum breakers	NSTM 516, 533
	GSO 602
	EOSS
Inspect sea water system & controls	5140/805 R-2/4/8
Operate emergency cooling water reducing station	5140/010 & 012 Q-1R, Q-2R, S-
Reducing valve and station pilot valve sensing	2R, A-3R, R-1/2/8D/12
line strainer	5140/804 R-3
Seawater regulating valve 5:	140/011& 013 R-1/13, M-3R, Q-
Condenser (O&I as required)	5, S-3R, A-10R
Zinc anodes (O&I as required)	5000/015 (A or R checks as
Headers, tube sheet, divider plate (O&I as	applicable)
required)	NSTM 516
Strainers (Hellan, Y, Duplex) (O&I as required)	EOSS
	NAVSEA/OEM Tech Manual
Inspect/test sea water pump (as applicable)	NSTM 503, GSO 503
Operating parameters	EOSS
Bearing lubrication	NAVSEA/OEM Tech Manual
Mechanical seal leakage	OPNAVINSTR 5100.19
Pump discharge check valve seat tightness	
Coupling guard	
Inspect resilient mounts	5140/010 A-4R
•	5140/012 A-4R
	5140/011 A-4R
	5140/013 A-4R
	NAVSEA S9073-A2-HBK-010
Inspect grounding straps	NSTM 300
Inspect flexible hoses	5140/010 A-6
	5140/012 A-6
	5000/009 A-1/2
	5000/014 A-1/2

Inspect vent exhaust ducting terminal (flow, location,	NSTM 516 Sec 4
indicators and alarms)	
Inspect cylinder stowage racks	NSTM 516
	GSO 516, 671
Inspect replacement refrigerant charge	GSO 516
Inspect lube oil filter/strainer (O&I as required)	5140/010 R-6
	5140/012 R-6
	5140/011 R-6
	5140/013 R-6
Inspect dehydrator (O&I as required)	5140/010 A-2R, R-3
	5140/012 A-2R, R-3
	5140/011 R-3
	5140/013 R-3
Inspect/test refrigerant Purge and Pump Out (PPO)	A/C& R Advisory #32
unit/Refrigerant Recovery Unit (RRO)	5140/010 A-2R, R-4
Moisture indicator	5140/012 A-2, R-4
Oil level	5140/011 36M-1, R-5
Belt drive & belt guard (tension & condition)	5140/013 A-8, R-5
Compressor cycling (high pressure) switch	NAVSEA/OEM Tech Manual
Material condition (O& I as required)	
Dehydrator cartridge (O&I as required)	
Verify halocarbon monitor installation is compatible	NSTM 516
with refrigerant type. Test halocarbon monitor	OPNAVINST 5100.19
	GSO 516
Inspect for non-condensable gases (as required by	NSTM 516
when compressor discharge pressure cannot be	
maintained with WRV)	

5161	REFRIGERATION PLANTS	
Components/Sub-Components		Proposed Procedure
Inspect Tech Manual / EOSS supp	port	NSTM 516
		NAVSEA/OEM Tech Manual
Inspect PMS support		5161/001 (R-12)
		5161/005 (R-134a)
		5161/800 (R-12 & R-134a)
Inspect operating/safety instructi	ons are posted	GSO 516, 602
		OPNAVINST 5100.19
		NAVSEA/OEM Tech Manual
Inspect refrigerant logs		5161/001 M-2R

Inspect compressor oil level, oil sample    S161/001 R-12D   S161/005 R-12D   EOP     NAVSEA/OEM Tech Manual		
Inspect moisture indicators  Inspect capacity control external pneumatic vent connection for proper venting (applies only to Carrier compressors equipped with hydraulic cap control)  Inspect protational vane operation and controls  Inspect gauge calibration  Test safety/control pressure switch device settings and operation  High pressure safety/control switch	Inspect compressor oil level, oil sample	5161/001 R-12D
Inspect moisture indicators  Inspect capacity control external pneumatic vent connection for proper venting (applies only to Carrier compressors equipped with hydraulic cap control)  Inspect prerotational vane operation and controls  Inspect gauge calibration  Inspect gauge calibration  Test safety/control pressure switch device settings and operation  High pressure safety/control switch  Low pressure safety/control switch  Oil failure/low oil pressure/differential oil pressure switch  Compressor low pressure control switch  Chill water pressure/differential flow switch  Chill water operating/low temp switch  Chill water operating/low temp switch  Thermostatic Expansion Valve (TXV)  Inspect for compressor shaft seal leaks  Inspect drive belts and belt guards  Inspect drive belts and belt guards  Test compressor suction and discharge valves  Test compressor suction and discharge valves  Inspect coupling guard  NAVSEA/OEM Tech Manual  NSTM 516  NAVSEA/OEM Tech Manual  NAVSEA/OEM Tech Manual  S161/800 R-5  S161/800 R-6  VAVSEA/OEM Tech Manual  Test compressor suction and discharge valves  S161/800 R-4  S161/800 R-6  NAVSEA/OEM Tech Manual  Test compressor suction and discharge valves  S161/800 R-4  S161/800 R-4  S161/800 R-5  S161/800 R-6  NAVSEA/OEM Tech Manual  Test compressor suction and discharge valves		5161/005 R-12D
Inspect capacity control external pneumatic vent connection for proper venting (applies only to Carrier compressors equipped with hydraulic cap control)  Inspect gauge calibration  Test safety/control pressure switch device settings and operation  High pressure safety/control switch Low pressure safety/control switch Oil failure/low oil pressure/differential oil pressure switch Chill water pressure/differential flow switch Low refrigerant temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect for compressor shaft seal leaks Inspect drive belts and belt guards  Test compressor suction and discharge valves  Test capacity control external pneumatic vent control only to Carrier Staff (NAVSEA/OEM Tech Manual NAVSEA/OEM Tech Manual Staff (NAVSEA/OEM Tech Manual NAVSEA/OEM Tech Manual Staff (NAVSEA/OEM Tech Man		EOP
Inspect capacity control external pneumatic vent connection for proper venting (applies only to Carrier compressors equipped with hydraulic cap control)  Inspect prerotational vane operation and controls  Inspect gauge calibration  Test safety/control pressure switch device settings and operation  High pressure safety/control switch Low pressure safety/control switch Water pressure failure safety switch Oil failure/low oil pressure/differential oil pressure switch Chill water operating/low temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect drive belts and belt guards  Inspect drive belts and belt guards  Test compressor suction and discharge valves  5161/800 R-4 5161/001 18M-2 5161/005 18M-2 5161/000 R-6 5161/001 18M-2 5161/005 18M-2 5161/000 R-6 5161/000 R-7 5161/000 R-6		NAVSEA/OEM Tech Manual
Inspect capacity control external pneumatic vent connection for proper venting (applies only to Carrier compressors equipped with hydraulic cap control)  Inspect prerotational vane operation and controls  Inspect gauge calibration  Inspect gauge calibration  Test safety/control pressure switch device settings and operation  High pressure safety/control switch  Low pressure safety/control switch  Oil failure/low oil pressure/differential oil pressure switch  Compressor low pressure control switch  Chill water pressure/differential flow switch  Chill water operating/low temp switch  Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks  Inspect drive belts and belt guards  Inspect drive belts and belt guards  Inspect compressor suction and discharge valves  Test compressor suction and discharge valves  Inspect compressor suction and controls  Inspect capacity control system operation  Inspect capacity c	Inspect moisture indicators	5161/001 W-1R
connection for proper venting (applies only to Carrier compressors equipped with hydraulic cap control)  Inspect prerotational vane operation and controls  Inspect gauge calibration  Test safety/control pressure switch device settings and operation  High pressure safety/control switch  Low pressure safety/control switch  Oil failure/low oil pressure/differential oil pressure switch  Chill water operating/low temp switch  Thermostatic Expansion Valve (TXV)  Inspect for compressor shaft seal leaks  Inspect drive belts and belt guards  Test compressor suction and discharge valves  Test compressor suction and discharge valves  Test compressor suction and discharge valves  NAVSEA/OEM Tech Manual  S161/800 R-4  5161/001 18M-2, 18M-4, U-3/4  5161/001 18M-2, 18M-4, U-3/4  S161/001 18M-2, 18M-4, U-3/4  S161/001 18M-2, 18M-4, U-3/4  S161/001 18M-2, 18M-4, U-3/4  S161/001 18M-2  S161/001 18M-1  S161/001 18M-1  S161/800 R-6  S161/800 R-6  S161/001 18M-2  S161/800 R-6  S161/001 18M-2  S161/001 18M-2  S161/001 18M-2  S161/005 18M-1  S161/005 18M-1	•	5161/005 W-1R
compressors equipped with hydraulic cap control)  Inspect prerotational vane operation and controls  Inspect gauge calibration  Test safety/control pressure switch device settings and operation  High pressure safety/control switch Low pressure safety/control switch Oil failure/low oil pressure/differential oil pressure switch Compressor low pressure control switch Chill water pressure/differential flow switch Low refrigerant temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks Inspect drive belts and belt guards  Inspect drive belts and belt guards  Inspect drive belts and belt guards  Test compressor suction and discharge valves  Test compressor suction and discharge valves  Inspect drive belts and belt guards  Test compressor suction and discharge valves	Inspect capacity control external pneumatic vent	NSTM 516
Inspect gauge calibration  Inspect gauge calibration  Test safety/control pressure switch device settings and operation  High pressure safety/control switch Low pressure safety/control switch Water pressure failure safety switch Oil failure/low oil pressure/differential oil pressure switch Compressor low pressure control switch Chill water pressure/differential flow switch Low refrigerant temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks Inspect drive belts and belt guards  Inspect drive belts and belt guards  Inspect drive belts and belt guards  Test compressor suction and discharge valves  Inspect compressor suction and discharge valves  Inspect gauge calibration CRL SAVSEA/OEM Tech Manual  5161/800 R-4 5161/005 18M-2 5161/005 18M-1 5161/005 18M-1 5161/005 18M-1 5161/005 18M-2	connection for proper venting (applies only to Carrier	NAVSEA/OEM Tech Manual
Inspect gauge calibration  Test safety/control pressure switch device settings and operation  High pressure safety/control switch Low pressure safety/control switch Water pressure failure safety switch Oil failure/low oil pressure/differential oil pressure switch Compressor low pressure control switch Chill water pressure/differential flow switch Low refrigerant temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks Inspect coupling guard  Inspect drive belts and belt guards  Inspect drive belts and belt guards  Test compressor suction and discharge valves  Test compressor suction and discharge valves  Inspect gauge calibration CRL  S161/800 R-4 S161/801 18M-2, 18M-4, U-3/4 S161/001 18M-2 S161/800 R-5 S161/800 R-5 S161/800 R-6	compressors equipped with hydraulic cap control)	
Inspect gauge calibration	Inspect prerotational vane operation and controls	NSTM 516
Test safety/control pressure switch device settings and operation  High pressure safety/control switch Low pressure safety/control switch Oil failure/low oil pressure/differential oil pressure switch Compressor low pressure control switch Chill water pressure/differential flow switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks Inspect drive belts and belt guards  Inspect drive belts and belt guards  Test compressor suction and discharge valves  Test compressor suction and discharge valves  5161/800 R-4 5161/001 18M-2, 18M-4, U-3/4 5161/005 18M-2, 18M-4, U-3/4 5161/005 18M-2, 18M-4, U-3/4 5161/001 18M-2, 18M-2 5161/001 18M-2		NAVSEA/OEM Tech Manual
and operation High pressure safety/control switch Low pressure safety/control switch Water pressure failure safety switch Oil failure/low oil pressure/differential oil pressure switch Compressor low pressure control switch Chill water pressure/differential flow switch Low refrigerant temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks Inspect coupling guard  Inspect drive belts and belt guards  Inspect drive belts and belt guards  Operate/test unit, verify operating parameters, and verify capacity control system operation  Test compressor suction and discharge valves  5161/800 R-4	Inspect gauge calibration	CRL
High pressure safety/control switch Low pressure safety/control switch Water pressure failure safety switch Oil failure/low oil pressure/differential oil pressure switch Compressor low pressure control switch Chill water pressure/differential flow switch Low refrigerant temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks Inspect coupling guard  Inspect drive belts and belt guards  Operate/test unit, verify operating parameters, and verify capacity control system operation  Test compressor suction and discharge valves  5161/005 18M-2, 18M-4, U-3/4 NSTM 516 NAVSEA/OEM Tech Manual  5161/800 R-5 5161/001 S-1R 5161/001 I8M-1 5161/001 I8M-1 5161/001 I8M-2 5161/005 I8M-2 EOP NAVSEA/OEM Tech Manual  Test compressor suction and discharge valves  5161/800 R-4 5161/001 U-1	Test safety/control pressure switch device settings	5161/800 R-4
Low pressure safety/control switch Water pressure failure safety switch Oil failure/low oil pressure/differential oil pressure switch Compressor low pressure control switch Chill water pressure/differential flow switch Low refrigerant temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV) Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks Inspect coupling guard  Inspect drive belts and belt guards  Inspect drive be	and operation	5161/001 18M-2, 18M-4, U-3/4
Water pressure failure safety switch Oil failure/low oil pressure/differential oil pressure switch Compressor low pressure control switch Chill water pressure/differential flow switch Low refrigerant temp switch Thermostatic Expansion Valve (TXV) Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks Inspect coupling guard  Inspect drive belts and belt guards  Inspect drive belts and belt guards  Inspect verify capacity control system operation  Test compressor suction and discharge valves  NAVSEA/OEM Tech Manual  NAVSEA/OEM Tech Manual  NAVSEA/OEM Tech Manual  NAVSEA/OEM Tech Manual  1018M-1 1018M-2 1018M-		5161/005 18M-2, 18M-4, U-3/4
Oil failure/low oil pressure/differential oil pressure switch  Compressor low pressure control switch Chill water pressure/differential flow switch Low refrigerant temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks Inspect coupling guard  Inspect drive belts and belt guards  Inspect drive belts and belt guards  Inspect drive belts and belt guards  Operate/test unit, verify operating parameters, and verify capacity control system operation  Test compressor suction and discharge valves  Oil failure/low pressure switch Compressor low pressure differential oil pressure S161/800 R-5 S161/800 R-5 S161/001 18M-1 S161/005 18M-2 EOP NAVSEA/OEM Tech Manual Test compressor suction and discharge valves  S161/800 R-4 S161/001 U-1	Low pressure safety/control switch	NSTM 516
Switch Compressor low pressure control switch Chill water pressure/differential flow switch Low refrigerant temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks Inspect coupling guard  Inspect drive belts and belt guards  Inspect drive belts and belt gu	Water pressure failure safety switch	NAVSEA/OEM Tech Manual
Compressor low pressure control switch Chill water pressure/differential flow switch Low refrigerant temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks Inspect coupling guard  Inspect drive belts and belt guards  I	Oil failure/low oil pressure/differential oil pressure	
Chill water pressure/differential flow switch Low refrigerant temp switch Chill water operating/low temp switch Thermostatic Expansion Valve (TXV)  Inspect/test for system leaks (refrigerant/oil/water)  Inspect for compressor shaft seal leaks Inspect coupling guard  Inspect drive belts and belt guards  Inspect drive belts and belt guards  Inspect drive belts and belt guards  Openate/test unit, verify operating parameters, and verify capacity control system operation  Test compressor suction and discharge valves  Chill water pressure/differential flow switch  15161/800 R-5 15161/800 R-6 15161/800 R-4 15161/800 R-4 15161/800 R-4 15161/800 R-4 15161/800 R-4 15161/800 R-4	switch	
Low refrigerant temp switch   Chill water operating/low temp switch   Thermostatic Expansion Valve (TXV)	Compressor low pressure control switch	
Chill water operating/low temp switch         Thermostatic Expansion Valve (TXV)           Inspect/test for system leaks (refrigerant/oil/water)         5161/800 R-5           5161/001 S-1R         5161/005 S-1R           NSTM 516 Sec. 3         NSTM 516 Sec. 3           Inspect for compressor shaft seal leaks         NSTM 516 Sec. 3           Inspect coupling guard         OPNAVINST 5100.19           NAVSEA/OEM Tech Manual         S161/800 R-5           5161/001 18M-1         5161/005 18M-1           Operate/test unit, verify operating parameters, and verify capacity control system operation         5161/001 18M-2           5161/005 18M-2         EOP           NAVSEA/OEM Tech Manual         Test compressor suction and discharge valves         5161/800 R-4           5161/001 U-1         5161/001 U-1	Chill water pressure/differential flow switch	
Thermostatic Expansion Valve (TXV)   Inspect/test for system leaks (refrigerant/oil/water)   5161/800 R-5   5161/001 S-1R   5161/005 S-1R   NSTM 516 Sec. 3     Inspect for compressor shaft seal leaks   NSTM 516 Sec. 3     Inspect coupling guard   OPNAVINST 5100.19   NAVSEA/OEM Tech Manual     Inspect drive belts and belt guards   5161/800 R-5   5161/001 18M-1     Operate/test unit, verify operating parameters, and verify capacity control system operation   5161/800 R-6   5161/001 18M-2     EOP	Low refrigerant temp switch	
Inspect/test for system leaks (refrigerant/oil/water)   5161/800 R-5   5161/001 S-1R   5161/005 S-1R   NSTM 516 Sec. 3	Chill water operating/low temp switch	
S161/001 S-1R	Thermostatic Expansion Valve (TXV)	
S161/005 S-1R     NSTM 516 Sec. 3     Inspect for compressor shaft seal leaks   NSTM 516 Sec. 3     Inspect coupling guard   OPNAVINST 5100.19     NAVSEA/OEM Tech Manual     Inspect drive belts and belt guards   5161/800 R-5     5161/001 18M-1     5161/005 18M-1     Operate/test unit, verify operating parameters, and verify capacity control system operation   5161/800 R-6     verify capacity control system operation   5161/001 18M-2     5161/005 18M-2     EOP     NAVSEA/OEM Tech Manual     Test compressor suction and discharge valves   5161/800 R-4     5161/001 U-1	Inspect/test for system leaks (refrigerant/oil/water)	5161/800 R-5
Inspect for compressor shaft seal leaks  Inspect coupling guard  OPNAVINST 5100.19 NAVSEA/OEM Tech Manual  Inspect drive belts and belt guards  5161/800 R-5 5161/005 18M-1  Operate/test unit, verify operating parameters, and verify capacity control system operation  Test compressor suction and discharge valves  NSTM 516 Sec. 3  NAVSEA/OEM Tech Manual  5161/800 R-4  5161/001 U-1		5161/001 S-1R
Inspect for compressor shaft seal leaks  Inspect coupling guard  OPNAVINST 5100.19  NAVSEA/OEM Tech Manual  Inspect drive belts and belt guards  5161/800 R-5  5161/001 18M-1  5161/800 R-6  verify capacity control system operation  Test compressor suction and discharge valves  NSTM 516 Sec. 3  OPNAVINST 5100.19  NAVSEA/OEM Tech Manual  Test compressor suction and discharge valves  5161/800 R-4  5161/001 U-1		5161/005 S-1R
Inspect coupling guard  OPNAVINST 5100.19 NAVSEA/OEM Tech Manual  Inspect drive belts and belt guards  5161/800 R-5 5161/001 18M-1 5161/005 18M-1  Operate/test unit, verify operating parameters, and verify capacity control system operation  5161/800 R-6 5161/001 18M-2 5161/005 18M-2 EOP NAVSEA/OEM Tech Manual  Test compressor suction and discharge valves  5161/800 R-4 5161/001 U-1		NSTM 516 Sec. 3
NAVSEA/OEM Tech Manual	Inspect for compressor shaft seal leaks	NSTM 516 Sec. 3
Inspect drive belts and belt guards	Inspect coupling guard	OPNAVINST 5100.19
5161/001 18M-1   5161/005 18M-1		NAVSEA/OEM Tech Manual
5161/005 18M-1	Inspect drive belts and belt guards	5161/800 R-5
Operate/test unit, verify operating parameters, and verify capacity control system operation  5161/800 R-6 5161/001 18M-2 5161/005 18M-2 EOP NAVSEA/OEM Tech Manual  Test compressor suction and discharge valves  5161/800 R-4 5161/001 U-1		5161/001 18M-1
verify capacity control system operation  5161/001 18M-2  5161/005 18M-2  EOP  NAVSEA/OEM Tech Manual  Test compressor suction and discharge valves  5161/800 R-4  5161/001 U-1		5161/005 18M-1
Test compressor suction and discharge valves  5161/005 18M-2 EOP NAVSEA/OEM Tech Manual  5161/800 R-4 5161/001 U-1	Operate/test unit, verify operating parameters, and	5161/800 R-6
Test compressor suction and discharge valves  5161/800 R-4 5161/001 U-1	verify capacity control system operation	5161/001 18M-2
Test compressor suction and discharge valves  5161/800 R-4 5161/001 U-1		5161/005 18M-2
Test compressor suction and discharge valves 5161/800 R-4 5161/001 U-1		EOP
5161/001 U-1		NAVSEA/OEM Tech Manual
	Test compressor suction and discharge valves	5161/800 R-4
5161/005 U-1		5161/001 U-1
		5161/005 U-1

Test/verify evaporator pressure regulator (EPR) and water regulating valve (WRV) setting and operation	5161/800 R-6
Inspect for non-condensable gases (as required by	5161/001 Q-5R
when compressor discharge pressure cannot be	5161/001 Q-5R 5161/005 Q-5R
maintained with WRV)	3101/003 Q-3R
Test/verify refrigeration room door safety device,	5161/001 S-4R
inspect door seals	5161/005 S-4R
Inspect gravity type cooling coils for excessive frost	NSTM 516 Sec 4
build-up	
Inspect drip trough heating coils/cables and indicator	NSTM 516 Sec 4
lights	
Inspect refrigerator room recirculating fans and	GSO 516
indicator light, verify damper operation	NSTM 516 Sec 4
Inspect sea water system	5161/800 R-3
Condenser	5161/001 S-3R, Q-4R, R-13D
Zinc anodes (O&I as required)	5161/005 S-3R, Q-4R, R-13D
Headers, tube sheet, divider plate (O&I as	5000/015 (A or R checks as
required)	applicable to installation)
Operate emergency cooling water reducing station	NSTM 516
Stainers (Hellan, Y, Duplex) (O&I as required)	EOSS
Reducing valve and station pilot valve sensing	NAVSEA/OEM Tech Manual
line strainer	
Inspect resilient mounts	NAVSEA S9073-A2-HBK-010
Inspect grounding straps	NSTM 300
Inspect flexible hoses	5161/001 A-7/8/10/11
	5161/005 A-7/8/10/11
	5000/009 A-1/2
	5000/014 A-1/2
Inspect vent exhaust ducting terminal (flow, location, indicators and alarms)	NSTM 516 Sec 4
Inspect cylinder stowage racks	NSTM 516
	GSO 516, 671
Inspect replacement refrigerant charge	GSO 516
Inspect liquid line strainers and filters (O&I as	5161/001 R-8
required)	5161/005 R-2, R-8
Inspect dehydrator (O&I as required)	5161/001 A-2R
* * * * * * * * * * * * * * * * * * * *	5161/005 A-2R
Inspect refrigerant recovery unit and vacuum pump	NAVSEA/OEM Tech Manual
Verify halocarbon monitor installation is compatible	NSTM 516
with refrigerant type	OPNAVINST 5100.19
Test halocarbon monitor	GSO 516

Component/Sub-Component Proposed Procedure  Inspect Tech Manual and EOSS Support Inspect PMS Support Inspect posted operating/safety instructions (two	
Inspect PMS Support Inspect posted operating/safety instructions (two	
Inspect posted operating/safety instructions (two	
man rule/ do not ride) at each station	
Inspect posted lubrication chart at top station	
Test for audible warning when starting conveyor	
Inspect that all station doors are locked	
Inspect that all station controllers are locked	
Test door interlock system	
Inspect load/unloader at each station	
Test door cannot close when loader/unloader is in	
horizontal or 30 deg inclined position	
Test loader/unloader down interlock switch at each	
station below upper most level	
Test jam limit switch at each station	
Inspect safety shields are properly installed	
Test up-over travel switch/device operation	
Test clean out door interlock switch if applicable	
Test down overtravel device and switch	
Test indexing feature	
Test E-stop and run/stop buttons at all stations	
Inspect proper florescent lighting at each station	
Inspect trunk shielding and mounting hardware	
Inspect trunk guide rails	
Inspect conveyor trunk for preservation/cleanliness	
Inspect all carrier trays are installed and tight	
Test all station growlers and phone circuits are	
functional and headsets are present	
Inspect conveyor has been load tested within the last	
five years to include weight test data	
Inspect speed reducer is filled to proper level with oil	
Inspect drive, driven and carrier chains are properly	
tensioned	
Test bite panel for correct components and proper operation	
Inspect motor controller for loose leads, posted	
placards, grounds and correct fuses	

Inspect drive machinery for missing/loose components

8543		DUMBWAITER
Component/Sub-Compo	onent	Proposed Procedure
Inspect Tech Manual and EOSS Sup	port	
Inspect PMS Support		
Inspect posted operating/safety inst	ructions at each	
station		
Inspect posted lubrication chart at to	op station	
Inspect trunk bi-parting doors		
Inspect machinery access cover bolt	s & nuts	
Inspect machinery oil level		
Inspect hoist machinery mounting ha	ardware	
Inspect hoist drum		
Inspect hoist wire rope and end fittir	ngs	
Test slack rope device and limit swite	ch	
Test the hoist brake		
Test the up over travel limit switch		
Test the up deck level limit switch		
Test trunk bi-parting door limit switc	ch	
Inspect car broken rope device		
Inspect car bi-parting door assembly		
Inspect car for missing components		
Test lower level trunk bi-parting doors and limit		
switch		
Test down over travel limit switch		
Test down level limit switch		
Inspect trunk buffer springs		
Test E-call and sound powered phone system when		
installed		
Inspect clean out cover mounting hardware		
Inspect motor controller for loose le	ads, posted	
placards, grounds and correct fuses		
Inspect dumbwaiter trunk for preservation and		
cleanliness		
Inspect guide rails		
Test each control station E-stop button		

5331	РОТА	BLE WATER PUMPS
Component/Sub-Com	ponent	Proposed Procedure
Inspect Tech Manual / EOSS Supp	ort	EOSS
		NAVSEA/OEM Tech Manual
Inspect PMS Support		5331/800
		E-016/188
		E-016/326
Inspect Gauge Calibration		CRL
Inspect Transducer Calibration		CRL
Inspect Coupling Guard		OPNAVINST 5100.19
		NAVSEA/OEM Tech Manual
Test local & remote start/stop fund	ctions of potable	EOSS
water pump and priming pump		5331/800 R-2
Inspect potable water pump and pr	riming pump	EOSS
operation/design discharge pressu	ire, unusual noise,	5331/800 R-2
bearing temps, etc.		NSTM 503
		NAVSEA/OEM Tech Manual
Inspect reduced pressure, vacuum breaker and		5331/800 R-4/5/6
double check valve backflow preventer		
Inspect packing/mechanical seal leakage		NSTM 503
		E-016/188 R-2
		E-016/326 R-2
Inspect for dissimilar metals (faste	ners & piping)	NSTM 075
Inspect foundation and resilient m	ounts	5331/800 R-2
		NAVSEA S9073-A2-HBK-010
		NSTM 300, 511
Inspect all flex hoses are properly tested/labeled		5000/009 A-1/2
		5000/014 A-1/2
		NAVSHIPYD PUGET SOUND
		261925Z APR99
Inspect grounding straps		NSTM 300
Test potable water pump pressure	switch	N/A

5331	WATER HEATERS	
Component/Sub	-Component	Proposed Procedure
Inspect Tech Manual and EC	OSS Support	NAVSEA/OEM TECH MANUAL
Inspect PMS Support		A-181/001 A-025/082
Inspect gauge calibration		CRL
Inspect relief valve test data		A-181/001 36M-1
Inspect relief valve drain pipi	ng	A-181/001 A-3 NAVSEA/OEM TECH MANUAL
Inspect cold water inlet pipe	for check valve	NAVSEA/OEM TECH MANUAL
Test safety thermostatic swit	ch	A-181/001 36M-2R
Test over-temp safety device	;	A-181/001 36M-2R
Inspect lagging condition		NSTM 505
Inspect for steam / water leaks		NSTM 505
Inspect Temp Reg Valve for	locking device	NAVSEA/OEM TECH MANUAL
Inspect heater foundation		A-181/001 A-2
Test water temp at basin/spig	got	A-181/001 A-2

6641 FA		FAN ROOMS
Component/Sub-Component		Proposed Procedure
Inspect deck condition		GSO 509, 512, 528, 670
- No standing water		GSO 509, 512, 528, 670
- Deck rusted / exfoliated		GSO 509, 512, 528, 670
- Deck drain not installed		GSO 509, 512, 528, 670
<ul> <li>Deck drain missing, not secured or inoperative</li> </ul>	within deck socket	GSO 509, 512, 528, 670
Inspect deck/bulkheads have no	painted over rust	GSO 509, 512, 528, 670
Inspect lighting is operative and o	covers installed	GSO 509, 512, 528, 670
Inspect adequate lighting present	in space	GSO 509, 512, 528, 670
Inspect vent duct condition		GSO 509, 512, 528, 670
- Access covers present		GSO 509, 512, 528, 670
- Access cover fasteners not ruste	ed/missing	GSO 509, 512, 528, 670
- Duct interior is clean		GSO 509, 512, 528, 670
Inspect correct vent/piping system	n labeling	GSO 509, 512, 528, 670
Inspect fan motor installed correc	tly (flow)	GSO 509, 512, 528, 670
Inspect filters are clean and can b	e easily removed	GSO 509, 512, 528, 670
Inspect filter DP gauge is operative	ve	GSO 509, 512, 528, 670
Inspect vent heating element is operative and not deteriorated		GSO 509, 512, 528, 670
Inspect cooling coils are clean		GSO 509, 512, 528, 670
Inspect thermostatic controls are calibrated, connected and operational		GSO 509, 512, 528, 670
Inspect the cooling coil drain is p drain and is not clogged	iped to the deck	GSO 509, 512, 528, 670
Inspect the proper color coding of piping		GSO 509, 512, 528, 670
Inspect that all hand wheels are p	resent	GSO 509, 512, 528, 670
Inspect for damaged / missing lagging		GSO 509, 512, 528, 670
Test the C/W or steam solenoids are operational		GSO 509, 512, 528, 670
Inspect for chilled water / steam leaks		GSO 509, 512, 528, 670
Inspect for bull's eye and CCOL in space		GSO 509, 512, 528, 670
Inspect for any unauthorized stowed material		GSO 509, 512, 528, 670
Inspect for any unauthorized flam	Inspect for any unauthorized flammables	
Inspect the filter cleaning shop		GSO 509, 512, 528, 670

5351	STEAM RISER	and COPPER SEF	RVICE STEAM
Component/Sub-Compo	nent	Proposed l	Procedure
Inspect Gauge calibration		CF	RL.
Inspect PMS Support		5000	/013
Inspect warning placard posted – wa pressure before disconnecting	rning bleed	SI	В
Inspect piping/valve condition and o	peration	NSTM 505	
Inspect protective cover		NSTM 505	
Inspect relief valve for test data		5000/013	3 72M-2
Inspect overall area preservation		6300/0	01 S-1
Inspect ship has reviewed NAVSEA Wash DC R 130557Z FEB 01 concerning copper piping		NAVSEA R130557	
Inspect the ship has established an inspection program IAW NAVSEA message		NAVSEA R130557	Wash DC ZFEB01
Inspect - Conduct a walkthrough of all copper service steam piping to check for leaks IAW NAVSEA message		NAVSEA R130557	

5842/A-262	STERN GATE	
Component	/Sub-Component	Proposed Procedure
Inspect Tech Manual support		NSTM 584, 556
		NAVSEA/OEM TECH
		MANUAL
Inspect PMS support		A-262/026
		EL-047/003
		H-307/005
Inspect operating/safety	instructions are posted	NSTM 584, 556
		NAVSEA/OEM TECH
		MANUAL
		OPNAVINST 5100.22
	connections are labeled and	NAVSEA/OEM TECH
lube chart installed		MANUAL
Inspect oil level, oil samp normal operating temps/		A-262/026 R-3
Inspect Local Control Pa	nel (indicator lights,	H-307/005 Q-2
communications, operati	on)	
Inspect gauge calibration	n	CRL
Inspect filter indicators		NAVSEA/OEM TECH
		MANUAL
	sting is within periodicity and	NAVSEA/OEM TECH
conduct in-place verification of relief valve setting.		MANUAL
Inspect all flex hoses are properly tested/labeled		5000/009 A-1/2
		5000/014 A-1/2
		NAVSHIPYD PUGET SOUND
		261925Z APR99
Test safety switches/inte		EL-047/003 Q-1
installation (up limit; up		H-307/005 Q-2
down; sea force; dead-man switch; E-stop; slack		
rope)		
Inspect, operate & test hy	ydraulic pump	
- foundation condition		NSTM 503 NAVSEA/OEM TECH
	- inspect relief valve testing is within periodicity and	
conduct in-place verification of relief setting		MANUAL/Local Procedure
- leaks, mech seal		NSTM 503, 556
- filter indicators		NAVSEA/OEM TECH
		MANUAL N/A
	- test HPU low oil level alarm & light	
Operate gates (upper & l		
- Cycle gate open/clo	osed from all stations	H-307/005 Q-2

<ul> <li>Record time required to open/close gate</li> </ul>	GSO 584e
	no PMS rqmt located
- Test stern gage closure emergencyoperator (e.g.,	NAVSEA/OEM TECH
pnuematic, hand pump, etc.)	MANUAL or Local Procedure
Inspect rail bolts	NAVSEA/OEM TECH
	MANUAL
Inspect gate locking device (e.g., dogs)	H-307/005 Q-2
Inspect ram and track condition (e.g. cylinder side	A-262/026 Q-1
plates)	
Drift Test (e.g. per FTSCL tech, applies to certain ram	A-262/026 A-1R
packing designs)	
Inspect gate seal for deterioration & leakage	H-307/005 Q-1R
_	NAVSEA/OEM TECH
	MANUAL
	WELL DECK MANUAL
Inspect gate connecting link welds, stern gate	H-307/005 Q-1R
structure	
Inspect and operate LCAC extension fendering	H-307/005 Q-3R
system	
Inspect emergency rigging. Cycle operate emergency	H-307-005 A-1R
winch. Conduct visual inspection of chain/ sheaves/	
shackles - DO NOT RIG.	
Test: Conduct underway operational test during	PMS/ NAVSEA/OEM TECH
ballast/deballast demonstration	MANUAL/LOCAL
	PROCEDURE

A-702/020-61	DEBALLAST COMPRESSORS	
Component/Sub-C	omponent	Proposed Procedure
Inspect Tech Manual and EOSS	S Support	
Inspect PMS Support		
Inspect Gauge Calibration		
Inspect operating/safety instru	ctions are posted	
Inspect compressor oil level and	d oil samples	
Inspect all relief valve testing is	within periodicity	
Inspect the seawater cooling sy	stem	
Inspect installed alarm panel of	peration	
Test compressor safety switched	es	
a. low lube oil pressure cutor	ut	
b. High air pressure cutout		
c. High temperature lube oil shutdown		
d. High temperature lube oil alarm		
e. Dirty air filter alarm		
f. Dirty air filter cutout	f. Dirty air filter cutout	
Test operational remote/local st	tart/stop /Controller	
Test check valve in the discharge line		
Test unloader valve		
Inspect de-ballast air header valves		
Test header pressure can be maintained		
Test the discharge pressure		
Test: Conduct underway operational test during		
ballast/deballast demonstration	·	

### AUXILIARIES (AX) UNDERWAY DEMO PHASE

[ LSD 36 CLASS MASTER CHECKLIST REV 3]

5811	ANCHOR WINDLASS DROP AND RETRIEVAL DEMONSTRATION	
Component/Sub-Con	nponent	Proposed Procedure
Test Operate Anchor Windlass	s with Load	A-005/418 U-4 5811/802 R-10
Test Mechanical Handbrake		A-005/418 U-4 5811/802 R-10
Inspect Servo/Replenishment a Pressures during wildcat opera		A-005/418 U-4 5811/802 R-10
Inspect Anchor drops from the	hawsepipe	A-005/418 U-4 5811/802 R-10
Test Magnetic brake		A-005/418 U-4 5811/802 R-10
Inspect motor amperage reading	ngs	NAVSEA/OEM TECH MANUAL

5600 / 5611	STEERING DEMONSTRATION	
Component/Sub-C	omponent	Proposed Procedure
Inspect proper fluid levels		NAVSEA/OEM TECH
		MANUAL
Inspect correct Servo/Replenish	nment pressures	5611/817 R-3
Test - Demonstrate timed rudder swing checks/		A-001/272 R-3
blocking valve test Ahead (as per provided		NSTM 562
procedure)		INSURV NOTE
Test - Demonstrate timed rudd	er swing checks/	A-001/272 R-3
blocking valve test Astern (as per provided		NSTM 562
procedure)		INSURV NOTE
Inspect for dynamic rudder split from helm indicator		n/a

5311	WATER PRODUCTION DEMONSTRATION – FLASH TYPE EVAPS	
Component/Sub-Co		Proposed Procedure
Note: Pre-U/W - AX to verify di	stillers are	Note: Pre-U/W - EL will inspect
operational, calibration & safety		salinity panel & dump valves.
within periodicity. Detailed mate		
normally conducted during u/w	water production.	
Inspect PMS and Tech Manual s	upport	5311/014
1	11	5311/805
Inspect gauge calibration		CRL
		5311/805 R-1
Test flow meter		NAVSEA/OEM TECH MAN
Inspect evaporator shell (sight g		5311/805 R-1
and scale buildup) & feed heater	relief valve	
Test interlock device between po	otable water and feed	NAVSEA/OEM TECHMAN
water valves		
Inspect feed pump (labeled, pack	ing gland,	5311/805 R-1
foundation, seal / gland cavity)		
Inspect brine pump (labeled, pac	king gland,	5311/805 R-1
foundation, seal / gland cavity)		
Inspect distillate pump (labeled, packing gland,		5311/805 R-1
foundation, seal / gland cavity)		
Inspect brine pump (labeled, pac	king gland,	5311/805 R-1
foundation, seal / gland cavity)		
Inspect heater drain pump (labeled, packing gland,		5311/805 R-1
foundation, seal / gland cavity)		
Inspect flexible hose condition and test tag		5000/009 A-1/A-2
		5000/014 A-1/A-2
Inspect feedwater strainer (foundation and basket)		5311/014 R-8
Inspect pipe labeling and lagging		NSTM 505/635
Test - Demonstrate water production capability		NAVSEA/OEM TECHMAN
during the 4 Hour Water Product		

# ELECTRICAL (EL) PRE-UNDERWAY PHASE LSD 36

EL-005	SHIPS SERVICE TURBINE GENERATORS	
C	OMPONENT/SYSTEM	PROPOSED PROCEDURE
Test reverse pov	ver relays	A-2R
Test parallel ope	eration	IAW EOP
	400 HERTZ DISTRIBU	JTION SYSTEM
	(MOTOR GENE	ERATORS)
C	OMPONENT/SYSTEM	PROPOSED PROCEDURE
Test split and pa	rallel operation	IAW EOP / CSOSS
EL-031	TELL-TALE PANEL/NAVIGATIO	ON SIGNAL LIGHT PANEL
C	OMPONENT/SYSTEM	PROPOSED PROCEDURE
Test Navigation	al Lighting Panel.	R-2
Measure insulation resistance of the Signal Light Panel.		Q-3
Measure insulation resistance of the Navigational Lighting Panel.		Q-3
4331	ANNOUNCING	G SYSTEMS
C	OMPONENT/SYSTEM	PROPOSED PROCEDURE
Test general, che stations	emical, and collision alarms from all	Q-1R
Test 1MC from all stations		Q-1R
Test 5 MC operation		Q-1R
Measure speaker group insulation resistance.		A-1
Test 6MC operation		Q-1R

Test 21MC operation		Conduct operational test
4751	DEGAUSSING SYSTEM	
CC	OMPONENT/SYSTEM	PROPOSED PROCEDURE
Conduct linearity	/ test	Q-1
Conduct ground	test.	M-2
Inspect degaussi	ng folder	NAVSEA TECH MANUAL
EL-010	AUTOMATIC BUS TRA	NSFER EQUIPMENT
CC	MPONENT/SYSTEM	PROPOSED PROCEDURE
Test all Engineer	ing ABT's.	S-3R
Test all remaining	g ABT's. (Day 2)	R-1
4371	EVAPORATORS	
CC	MPONENT/SYSTEM	PROPOSED PROCEDURE
Test dump valve	operation	S-5 / S-6
Test alarm setting	gs	S-5 /S-6
4373	WIND INDICATING SYSTEM	
COMPONENT/S	YSTEM	PROPOSED PROCEDURE
Test System For	Proper Operation	R-1M
5081	THERMAL IMAGING SURVEY	
COMPONENT/SYSTEM		PROPOSED PROCEDURE
Commence Thermal Imaging Throughout The Ship NOTE: Any equipment surveyed that has a temperature rise of 40 degrees centigrade or above (3 or 4 star) must be repaired or tagged out prior to getting underway. The items will not be available until repairs are completed and re-shot for verification		R-1 / R-2

#### ELECTRICAL (EL) UNDERWAY PHASE

**NOTE**: Electrical Underway Checks Consist Mainly Of Space Walk-Through Throughout The Ship.

In each space inspect the following if applicable:

#### (INSPECT) FUSEBOXES

COMPONENT/SYSTEM	PROPOSED PROCEDURE
Are fuses pulled from designated circuits without danger tags affixed?	NSTM 300 - 2.4.1
Are there loose or missing locking nuts or gear adrift?	NSTM 300 – 4.8.2.1
Are circuits properly labeled for easy identification?	GSO 305E
Are there any bent, twisted, misaligned, or broken fuse clips?	NSTM 300 – 4.8.2.1
Is the interior rusty or dirty?	NSTM 300 – 4.8.2
Are fuses of the correct amperage and voltage installed?	GSO 303F NSTM 320 – 1.7.4
Are circuits fed from one set of fuses (except battle lantern circuits) multiple?	GSO 331C
Are fuse clips phosphor-bronze instead of silver plated?	NSTM 300 – 4.8.1.2
Were door hinges broken?	5100.19 SERIES NSTM 300 – 2.1.4
Are non-silver ferruled fuses installed?	NSTM 300 - 2.5.4
Are circuits over fused?	NSTM 300 – 2.5.4
Is clearance provided to permit complete accessibility for maintenance, repair, renewal of fuses, and testing?	GS0 300D

#### (INSPECT) BATTLE LANTERNS

COMPONENT/SYSTEM	PROPOSED PROCEDURE
Were relay-operated lanterns installed in sufficient number?	NSTM 330 – 1.6.4.3.3.1
Are lanterns installed with suitable bracket assemblies to prevent removal of lantern?	NAVSEA 0964-000-2000
Were lanterns inoperative?	NSTM 330 – 3.6.2
Were test switches and relay frames grounded?	NSTM 330 – 2.1.8
Were lanterns located in explosion proof enclosures	NSTM 330 – 1.6.4.3.2.2

(prohibit)?	
Were NEALS lanterns installed and were they charged (red indicator)?	NSTM 330 – 1.6.4.3.2
Were relay operated lanterns fused?	NSTM 330 – 1.6.4.3.3.3
(INSPECT / TEST) SHORE POW	ER SYSTEM
COMPONENT/SYSTEM	PROPOSED PROCEDURE
Is shore power being properly rigged?	NSTM 320 – 2.2.7
Did shore power shunt trip interlocks trip its	IAW PMS
associated breakers when tested?	IAW EOSS
	GSO 320D
Was shore power system cabling between the	NSTM 320 – 2.2.7.2
receptacles and the ship's switchboard insulation	IAW EOSS
resistance within EOSS or PMS limits?	IAW PMS
	NSTM 300
Were shore power indicating lights operative, white in color, and all screws installed?	NSTM 320 – 2.2.9
Were warning signs posted?	GSO 070H
Was there pigtail stowage installed?	GSO 320D
Does the shore power system meet the current	GSO 320D
standards:	
- Have a Viking Connector System.	
- Have AQB-LF 400 Amp Circuit Breaker with shunt trip.	
- Have phase sequencing and phase orientation	
devices.	
- Have power available lights at switchboard and	
shore power connection box.	
Have installed ammeter and selector switch to monitor total shore power current.	
(INSPECT) CATHODIC PROTECT	TION SYSTEM
COMPONENT/SYSTEM	PROPOSED PROCEDURE
Was the installed Cathodic Protection System	GSO 633C
operative and adjusted IAW PMS?	IAW PMS
Were the rudder grounding straps made of 1-1/2 inch	NSTM 633 – 3.3.2.7
Wide braided copper and brazed to the rudder stock	GSO 633C

(INSPECT) CATHODIC PROTECTION SYSTEM	
COMPONENT/SYSTEM	PROPOSED PROCEDURE
Has the system been turned off for greater that 15 days?	GSO 633G
Were shaft grounding brushes correctly installed?	NSTM 633 – 3.3.2.6 ICCP TECH MANUAL
Shaft grounding brushes exhibit full contact with the slip ring?	NSTM 633 – 3.3.2.6 ICCP TECH MANUAL
Was brush rigging correctly installed?	NSTM 633 – 3.3.2.6
(INSPECT / TEST) ALARM S	YSTEMS
COMPONENT/SYSTEM	PROPOSED PROCEDURE
Test alarm switchboards and panels.	IAW PMS
Were any alarm and warning systems inoperative or missing parts?	GSO 433J
(INSPECT) ORDER/INDICATING/MET	TERING SYSTEMS
COMPONENT/SYSTEM	PROPOSED PROCEDURE
COMPONENT/SYSTEM  Were Tank Level Indicators (TLI's) out of calibration or inoperative?	PROPOSED PROCEDURE GSO 437 E
Were Tank Level Indicators (TLI's) out of calibration	GSO 437 E GSO 430H
Were Tank Level Indicators (TLI's) out of calibration or inoperative?  Were valve position indicator circuits misadjusted or	GSO 437 E GSO 430H
Were Tank Level Indicators (TLI's) out of calibration or inoperative?  Were valve position indicator circuits misadjusted or inoperative?	GSO 437 E GSO 430H GSO 531B IAW PMS
Were Tank Level Indicators (TLI's) out of calibration or inoperative?  Were valve position indicator circuits misadjusted or inoperative?  Were there missing or inoperative salinity cells?	GSO 437 E GSO 430H GSO 531B IAW PMS
Were Tank Level Indicators (TLI's) out of calibration or inoperative?  Were valve position indicator circuits misadjusted or inoperative?  Were there missing or inoperative salinity cells?  MOTOR CONTROLLE	GSO 437 E  GSO 430H  GSO 531B  IAW PMS
Were Tank Level Indicators (TLI's) out of calibration or inoperative?  Were valve position indicator circuits misadjusted or inoperative?  Were there missing or inoperative salinity cells?  MOTOR CONTROLLE  COMPONENT/SYSTEM  Were interiors dirty, rusty, deteriorated, or contained gear adrift?  Were wiring diagrams, schematics or overload heater	GSO 437 E  GSO 430H  GSO 531B  IAW PMS  ERS  PROPOSED PROCEDURE  NSTM 300-5.2.4
Were Tank Level Indicators (TLI's) out of calibration or inoperative?  Were valve position indicator circuits misadjusted or inoperative?  Were there missing or inoperative salinity cells?  MOTOR CONTROLLE  COMPONENT/SYSTEM  Were interiors dirty, rusty, deteriorated, or contained gear adrift?	GSO 437 E  GSO 430H  GSO 531B  IAW PMS  ERS  PROPOSED PROCEDURE  NSTM 300-5.2.4  NSTM 302-3.3.2

Were rubber boots cracked, torn or missing?	NSTM 300-3.2.2
Were overload relay heaters properly sized and adjusted to provide adequate protection for the motor?	NSTM 302-3.3.2 GSO 302G
Were switches protected against inadvertent activation?	GSO 070H
Were controllers with multiple power sources properly labeled?	GSO 305C
Were motor foundations properly preserved?	GSO 631J
Was resilient mounted electrical equipment grounded to the ships hull through ground straps?	NSTM 300-4.3.3 NSTM 302-2.4.1.1.1 DOD-STD-2003 MIL-STD-1310
Did electrical rotating machinery have ball check grease fittings (zerk fittings) installed?	NSTM 244-1.7.7
Were coupling, belt, or chain guards effective?	NSTM 302-2.4.1.1 GSO 070H
Were controllers and remote operating stations properly labeled?	GSO 305C
Is clearance provided to permit complete accessibility for operation, maintenance, repair, renewal of fuses, and testing?	GSO 300D
WORKBENCHES	

COMPONENT/SYSTEM	PROPOSED PROCEDURE
<ul> <li>Was the electrical workbench properly installed, to include: <ul> <li>Front panel, Side Panel, Back panel and Kneehole Insulation.</li> <li>Disconnect Switch properly installed and labeled.</li> <li>48-inch ground strap for every 4 feet of workbench.</li> <li>5KVA isolation transformer installed.</li> <li>Safety Placards.</li> </ul> </li> </ul>	NSTM 300 APPENDIX H GSO 320E GSO 665 GSO 650
(INSPECT) ELECTRICAL S	AFETY
COMPONENT/SYSTEM	PROPOSED PROCEDURE
Were flat irons a high-grade commercial type with a three pronged cord?	NSTM 300-2.7.3.6 GSO 640G
Were Ironing Board Stations in berthing space modified to remove spotlight and fill the access hole? Ensure irons are not hardwired.	GSO 640G
Have electronic and electrical shorting probes been modified by installing a nylon screw in the end of the probe and soldering the clip to the conductor?	NAVELEX 0101, 110A FIG 1-3 IAW PMS
Are portable tools/devices not stamped "Double Insulated" or equipped with a three pronged cord?	NSTM 300-2.7.3.3 IAW PMS
Were Hospital grade plugs used on portable equipment?	NSTM 300-2.7.3/2.8
Were light fixtures, guards, and covers securely mounted?	NSTM 300-4.3.3
Were over-sized lamps installed in lighting fixtures?	NSTM 330-2.2.4 NSTM 330-2.2.9
Were light fixtures missing lenses, protective guards, or faceplates?	NSTM 330-2.1.4 NSTM 330-2.2.6

Did diesel module room have adequate lighting?	GSO 331B GSO 332E
Were spray-tight fixtures adequately protected against water intrusion?	NAVSEA 0964-000-2000
Was bunk lighting cable hanging, or not routed through the inside of bunk stanchions?	NAVSEA 0964-000-2000
Were plastic-cased bunk light reflectors and toggle switches properly grounded?	NSTM 300-2.2.1.4
(INSPECT) CABLING	
COMPONENT/SYSTEM	PROPOSED PROCEDURE
Was PVC cabling installed (new construction only)?	GSO 304D
Were dead-ended cables properly	NSTM 300-4.6.7
identified/terminated?	GSO 304E
	NSTM 300-4.6.9
	DOD-STD-2003-1
Were useless or improperly installed cables removed?	NSTM 300-4.6.7.1
	GSO 304E
Was cabling properly supported, routed or were nylon wire ties being utilized?	GSO 304E
Were cables pulling out of equipment?	GSO 331E
Were cables improperly spliced?	GSO 304E
	NSTM 300-4.6.8
	DOD-STD-2003-1
Were cables protected against being handholds or being stepped on?	GSO 304E
Was cabling run through beams without the use of	NSTM 300 TABLE 300-4-4
chaffing rings?	GSO 304E
Was cabling running through metal partitions	GSO 304E
equipped with grommets?	NSTM 320-1.6.11
Was cabling on weather decks and engineering	NSTM 300 TABLE 300-4-4
spaces deteriorated?	GSO 304C
Were cable stuffing tubes properly assembled?	NSTM 300-4.6.10.1
	NSTM 300 TABLE 300-4-4

Γ

	NSTM 320-1.6.11
	GSO 304E
Were multiple cables running through one stuffing tube?	GSO 304E NSTM 300 TAB. 300-4-4
Were multi-cable penetrators installed in Flammable	GSO 304E
Liquid Storerooms?	MIL-STD-1310
(INSPECT) BUS TRANSFER EQ	
COMPONENT/SYSTEM	PROPOSED PROCEDURE
<ul> <li>Were ABT's installed for the following:</li> <li>Emergency Lighting.</li> <li>IC Switchboard and panels.</li> <li>Steering power panel.</li> <li>Pumps associated with the main and auxiliary machinery plant having Low Voltage Release (LVR) control.</li> <li>Fire pumps.</li> <li>Fire extinguishing auxiliaries and controls.</li> </ul>	NSTM 320-1.3.2 GSO 320D
(INSPECT) BUS TRANSFER EQ	 
COMPONENT/SYSTEM	PROPOSED PROCEDURE
Did ASCO ABT transfer switches have an electrical charge on the metal screw on the manual operator?	NAVSEA FSC SER 03E2/03E2- 234
Was the sliding interlock on manual bus transfer switches effective at preventing both breakers from being closed at the same time?	NSTM 300-4.8.4.2
Are feeder circuit breaker megger holes blanked off?	NAVSEA 230319ZNOV 98
Were Normal/Alternate source indicating lights operative?	NSTM 320-2.2.6.4
Were Automatic Bus Transfer Devices operating	NSTM 300-4.8.4.2
properly	NSTM 320-1.3.2.1
	GGG 2007 220D
	GSO 300J 320D
(INSPECT) SHIP TELEPHONE	•
(INSPECT) SHIP TELEPHONE COMPONENT/SYSTEM	•
	E SYSTEM PROPOSED PROCEDURE

Test battery back-up for telephone system	NSTM 313-2.5 GSO 313J
(INSPECT) MOTORS	S
COMPONENT/SYSTEM	PROPOSED PROCEDURE
Were motor foundations properly preserved?	NSTM 300
Was resilient mounted electrical equipment grounded to the ships hull through ground straps?	NSTM 300
Did electrical rotating machinery have ball check grease fittings (zerk fittings) installed?	NSTM 244
Were coupling, belt, or chain guards effective?	GSO 320E
POWER PANELS	
COMPONENT/SYSTEM	PROPOSED PROCEDURE
Do labels specify the proper information?	GSO 305E
Do Breaker ratings match the circuit label current rating?	GSO 305E
Are multi-phase circuits missing breaker connecting handles?	GSO 324C
Were power panels located inside galley spaces?	GSO 320E
Is clearance provided to permit complete accessibility?	GSO 300D
CASUALTY POWER CAI	BLES
COMPONENT/SYSTEM	PROPOSED PROCEDURE
Were cable ends properly terminated?	GSO 304E NSTM 320-3.4.1 DOD-STD-2003
Were cables deteriorated from age, heat, and humidity?	NSTM 079-47.4.2.2.10
Were normally energized power terminals labeled?	NSTM 320-1-2-8-2 GSO 320G
Were racks properly identified as to number/length of cables assigned to the rack?	GSO 305F

Is there a label attached at the end of the cable to indicate the length and stowage rack number?	GSO 305F DOD-STD-2003
Are cable leads properly identified for phase identification?	NSTM 320-1.2.8.2
Were cable ferrules missing or heavily oxidized?	NSTM 079-47.4.2.2.6
Was an improper number/length of cable installed on a cable rack?	NSTM 079-47.5.6.1 GSO 320G
Were wrenches missing from terminals?	NSTM 079-47.4.2.3.3
Were covers installed on power terminals?	NSTM 079-47.4.2.3.4 NSTM 079-47.4.2.3.6 GSO 320G
ELECTRICAL DISTRIBUTION E	CQUIPMENT
COMPONENT/SYSTEM	PROPOSED PROCEDURI
Was electrical distribution equipment securely mounted?	NSTM 300-4.3.3 GSO 300D
Electrical distribution equipment have loose or missing covers?	NSTM 300-4.3.3
Were control knobs or fasteners missing from electrical equipment?	NSTM 300-4.3.3
Was electrical equipment protected from water intrusion?	NSTM 300-4.4.1 NSTM 300-4.4.5
Is electrical properly mounted or was it suspended solely by electrical cables?	NSTM 300-4.3.3
Were 440 multipurpose outlets properly phased?	NSTM 320-1.4.1
Did Standard Navy Receptacles (SNR) and	1

not be removed from an energized receptacle?	
Were electrical receptacles broken or damaged?	NSTM 300-2.7.6
Were 400HZ AC, 60HZ AC, and DC convenience outlets labeled to prevent equipment being used with the wrong frequency?	GSO 320
SOUND POWERED TELEPHONE	SYSTEMS
COMPONENT/SYSTEM	PROPOSED PROCEDURE
Were Sound Powered Telephone Circuit Amplifiers missing or inoperative?	NSTM 430-3.1
Were any Sound Powered Circuits below 50,000 ohms resistance to ground?	GSO 432I
Were Sound Powered Call Signal Stations (growlers) inoperative, corroded, damaged or missing parts?	NSTM 430
Were Sound Powered Jackboxes improperly labeled, corroded, damaged, or missing parts?	NSTM 430-3.2
(INSPECT) LIGHTING	Ţ
COMPONENT/SYSTEM	PROPOSED PROCEDURE
Were darken ship switches operative and adjusted properly?	NSTM 330-3
Were light fixtures, guards, and covers securely mounted?	NSTM 300-4
Were over-sized lamps installed in lighting fixtures?	NSTM 330-2
	NSTM 330-2
Were light fixtures missing lenses, protective guards, or faceplates?  Were spray-tight fixtures adequately protected against water intrusion?	NSTM 300-4
faceplates?  Were spray-tight fixtures adequately protected against	NSTM 300-4 GSO 331B/332E

THE COLUMN TO A STREET AND A STREET AS A S	TOP G
(INSPECT) BATTERY LOCK	AERS
COMPONENT/SYSTEM	PROPOSED PROCEDURE
Was a Battery Log maintained?	NSTM 313-2
Is there an electrical interlock between exhaust	5100.19C C0904
ventilation and battery charger?	NSTM 313
Are Alkaline and Lead Acid Batteries being serviced in the same facility?	5100.19 C0904
Is each locker provided with:  - Rubber Gloves and Aprons.  - Goggles.  - Two battery fillers.	5100.19 GSO 313F
- Two battery tests sets One soda water container.	
Does the locker contain an eye wash station and a deluge shower?	NSTM 313-2
Are battery storage racks greater than 12 inches between tiers?	GSO 313F
(INSPECT) BATTERY LOCK	KERS
COMPONENT/SYSTEM	PROPOSED PROCEDURE
Were battery hold-down clamps provided?	GSO 313F
Are Acids stored in appropriate protective containers?	GSO 313F
Are battery charger plugs and jacks marked NEG. and POS.?	GSO 313F
(INSPECT) MISCELLANEOUS EQ	UIPMENT
COMPONENT/SYSTEM	PROPOSED PROCEDURE
Is permanently mounted electrical equipment hardwired to the ships electrical system?	NSTM 330-1
Is hardwired electrical equipment permanently mounted?	NSTM 330-1
XX7 (1 1 1() ( ) ( )	NSTM 300-2.7
Was more than 1 multi-purpose power strip connected to one isolated receptacle circuit?	

surfaces properly grounded?	
Were Surge Protectors of the approved type?	3000 / A-4R
Are portable electric device power cords properly tinned?	3000 / Q-1R
Are permanent-type safety precautions, operating instructions, high voltage warning signs, and resuscitation instructions installed where required?	NSTM –H.5, I-2
Did electrical connection boxes have knockouts pushed in leaving access holes In the side?	NSTM 300-2.
Are non-watertight connection boxes being used in engineering spaces?	GSO 300D
Was rubber matting oil soaked, cracked, punctured, perforated or had imbedded metal or conductive particles?	GSO 634B
Was accommodation ladder lighting of the proper typed? (Not to use dress ship lights attached to gangway handrails)?	NSTM 330-1
Did dress ship lights have broken, missing, or incorrect guards?	NSTM 330-1 3000/ R2
Were dress ship light receptacles labeled "Dress Ship Light Streamers. Not to be used for any other purpose"?	NSTM 330-1-
Were panel switches controlling circuits that are de- energized during darkened ship operation marked DARKENED SHIP?	
	NSTM 330-1
Had the float charge on the UPS batteries been reduced from 135vdc to 129vdc?	
	IAW PMS
Was UPS electronic cabinet bottom sealed to prevent water of oil entry from lower level engine room?	GS0 300D/324D NSTM 300-4

## ELECTRICAL (EL) POST-UNDERWAY

**LSD 36** 

OPEN AND INSPECT AS REQUIRED BY THE INSPECTION

COMPONENT/SYSTEM PROPOSED PROCEDURE

Inspect gauges/instruments	CRL/CIL
Inspect Stack Gas Analyzer	NSTM 221
Inspect Periscope	NSTM 221
Inspect smoke pipe expansion joint	NSTM 221
Inspect Boiler Casing and Insulation	NSTM 221
Inspect Sample Coolers	NSTM 220
Inspect drain valve piping	NSTM 221505

MAIN PROPULSION		
PRE-UNDERWAY PHASE		
	LSD	
2210	PROPULSION BOILERS	
Component/Sub-C	omponent	Proposed Procedure
IDLE BOILER:		
Test F/O safety shu	utoff/root valves	2210/006 (R-5, R-6)
Test F/O Quick C	losing Valves	EOP FOS
Inspect burner lead	d bends and flange shields	NSTM 505
Test final control	element air locks	F-26 (A-3R)
Test F/O service tank bulkhead stop valves		LOCAL PROCEDURE
Test F/O service tank Quick Closing valves		LOCAL PROCEDURE
Test steam smothe	ering system	EOP FBAC
Test safety valve h	and easing gear	2210/006 (24M-2)
Test remotely close	e main steam stop valve	5000/005 (A-3)
Test remotely close	e auxiliary steam stop valve	5000/005 (A-3)
ALL BOILERS:		
Test boiler water high/low level alarms		2210/006 (Q-1R, Q-3R)
Test gauge glass hand easing gear		EOP BGG
Inspect gauge glas	s normal/emergency lighting	NSTM 221
Inspect bottom blo		2210/006 (18M-3R)
Inspect bottom blo	w valves for leak by	2210/005 (R-4)
Inspect for sliding	feet movement	2210/005 (M-1)

2550 MAIN FEED PUMPS		
Component/Sub-Component		Proposed Procedure
Test low suction tr	ip and roll over	F-013/089 (Q-1)
Test overspeed tri	p mechanism	EOP MFPT
Test combination of	exhaust/relief valve	5000/013 (72M-1R)
Inspect pump pack	ing gland/mechanical seal	NSTM 503
Inspect flange shie	elds	NSTM 505
Inspect relief valve	es	NSTM 505
Inspect gauges/ins	truments	CRL/CIL
2550 MAIN BOOSTER PUMPS		
Compo	nent/Sub-Component	Proposed Procedure
Test low pressure	alarm	F-014/023 (S-2)
Inspect gauges		CRL/CIL
Inspect MFBP		NSTM 302
- motor controller		NSTM 503
- pump motor		
- pump packing gla	and/mechanical seal	
2511 FORCED DRAFT BLOWERS		
Compo	nent/Sub-Component	Proposed Procedure
Test low lube oil trip and roll over		F-002/063 (S-3)
Test speed limiting governor		F-002/063 (S-1)
Inspect/Sample lube oil		2000/001 (R-1)
Test damper operation		F-002/063 (18M-1)
Test Combination Exhaust Relief Valve		5000/013 (72M-1R)
Inspect gauges/ins	truments	CRL/CIL

Inspect flange shie	elds	NSTM 505
2610	FUEL OIL SERVICE PUMPS	
Compo	nent/Sub-Component	Proposed Procedure
Test remote shut d	own (cold plant)	F-004/001 (S-4)
Test Combination	Exhaust Relief Valve	5000/013 (72M-1R)
Test Speed Limiting Governor		F-004/001 (Q-1, S-3)
Inspect Electric Fu	el Oil Service Pump	NSTM 302
- motor controller		NSTM 503
- pump motor		
- packing gland/me	echanical seal	
Inspect gauges		CRL/CIL
Flush revolving ba	asket strainer	F-044/017 (R-5)
Shift duplex straine	er	EOP FOS
Inspect discharge r	relief valve	NSTM 505

2550	2550 DEAERATING FEED TANK	
Compo	nent/Sub-Component	Proposed Procedure
Test DFT gauge gl	lass hand easing gear	NSTM 255V2
Test D.O.		NSTM 220
Inspect for leaks		NSTM 255V2
Inspect DFT relief valve		NSTM 255V2
Inspect DFT vacuum breaker		NSTM 255V2
Inspect DFT gauge glass		NSTM 255V2
Inspect gauges/ins	truments	CRL/CIL

2550	EMERGENCY FEED PUMP	
Component/Sub-Component		Proposed Procedure
Demonstrate operation and feed boiler		EOP MFPR
successfully for 10	) minutes	
Inspect for steam/v	vater leakage	EOP MFPR
Inspect pump discl	narge relief valve	NSTM 505
Inspect gauges/ins	truments	CRL/CIL

2211	BOILER INSPECTION DEVICE	
Component/Sub-Component Proposed Procedure		
Test boiler inspection device		2211/002 (M-2R)
Inspect boiler insp	ection device case	2211/002 (R-3)

ADMIN/DOCUMENTATION	
Component/Sub-Component	Proposed Procedure
BW/FW records (last 3 months)	NSTM 220/221
Bottom blow UT records	NSTM 220/221
Soot blow ppg UT records	NSTM 220/221
Soot blow head UT records	NSTM 220/221
Burner barrel hydrotest records	NSTM 220/221

2320	MAIN ENGINES	
Compo	nent/Sub-Component	Proposed Procedure
Test Main Conden	ser SW Inlet Valve	5000/005 (S-2)
Test Main Conden	ser SW Outlet Valve	5000/005 (S-2)
Test Scoop Injection	on SW Inlet Valve	5000/005 (S-2)
Test Main Circ Pu	ımp Emerg Bilge Suction Vlv	E-005/021 (S-2)
Test Main Engine Guarding Valve		5000/005 (S-3)
Test Throttle Valves		5000/005 (S-2)
Inspect Turbine Gland Seal Regulating Valve		NSTM 505
Inspect Turbine Gland Seal Dump Valve		NSTM 505
Inspect Turbine Cr	ossover Piping Sentinel Valves	E-700/17 (24M-2)
Test Main Circ Pump Speed Limiting Governor		E-005/021 (Q-4)
Inspect gauges and instruments		CRL/CIL
Inspect Air Ejectors		EOP MEAJ
Inspect Drain syste	ems	EOP MD

2410	REDUCTION GEARS	
Component/Sub-Component		Proposed Procedure
Test Shaft Turning Gear and Locking Device		EOP MEJG
Inspect Sump Leve	el and Lube Oil Condition	2000/001 (R-1)
Inspect Gear Teeth, Lube Oil Spray Pattern, Casing		E-700/017 (R-22)
Interior		
Inspect Attached L	O Pump Angle Drive Gear	E-700/017 (24M-6)

Inspect Oil Flow in SFI's	NSTM 241
Inspect Temperature Gauges	CRL/CIL
Inspect Casing Exterior	NSTM 241
Inspect Vent Fog Precipitator	NSTM 241
Inspect Security Devices	NSTM 241
Inspect Piping Systems	NSTM 505
Inspect Flange Shielding	NSTM 505
Dehumidifier	NSTM 241

2990	LINE SHAFT BEARINGS	
Component/Sub-Component		Proposed Procedure
Inspect/Sample lube oil		2000/001 (R-1)
Inspect Sump Drain Valve		NSTM 244
Inspect Seals		NSTM 244
Inspect Thermometers		CRL/CIL
Inspect Lubricator		NSTM 244
Inspect Dip Stick		NSTM 244
Inspect Lock Wires	3	E-700/017 (R-25)
Inspect Bearing Depth Mic Surface		NSTM 244

2430	STERN TUBE SEALS	
Component/Sub-Component		Proposed Procedure
Test Cooling Water Low Flow Alarm		EOP STC
Test Inflatable Seal		E-012/026 (S-1, S-3)
Inspect Gauges		CRL/CIL
Inspect Cooling Water Piping		NSTM 505

Inspect/shift Cooling Water Strainer/Filter	EOP STC
Inspect underway seal leakage rate	NSTM 244
Inspect LP Air Supply	E-012/026 (S-1, S-3)
Inspect LP Piping/Hoses/Fittings	E-012/026 (S-1, S-3)
Inspect CO2/N2 Piping/Fitting	E-012/026 (S-1, S-3)
Inspect Emergency Flax Packing Kit	E-012/026 (S-1, S-3)

2500	CONTROLS	
Compo	nent/Sub-Component	Proposed Procedure
Test EOT Indicator		EOP MEOT
Test RPM Indicator		EOP MEOT
Test Console Alarms and Indicators		EOP MEOT
<b>Test Wrong Direction Alarm</b>		EOP METT

2620 LUBE OIL SYSTEMS	
Component/Sub-Component	Proposed Procedure
Test Main Engine Lube Oil Sequencing	E-010/047 (Q-1)
Test Main Engine Low Lube Oil Alarm	E-010/047 (Q-2)
Inspect Electric Lube Oil Pump	NSTM 503
- Motor	
- Flexible coupling	
- Mechanical Seals	
- Valves and piping	
Inspect SLOP Lube oil sump level	2000/001 (R-1)
Inspect Steam Lube Oil Pump (SLOP)	NSTM 503
- Turbine	
- Pump	
- Mechanical Seals	
- Valves and piping	
Test combination/exhaust relief valve	5000/013 (72M-1R)
Test SLOP speed limiting governor	E-009/070 (Q-1, Q-2)
Inspect attached Main Engine Lube Oil Pump	NSTM 503
- Coupling	
- Mechanical Seals	

Inspect Lube Oil Strainer Baskets and enclosure	EOP LODS
Inspect Flexible hose assemblies	5000/014 (A-1, A-2)
Inspect system flange shields	NSTM 505
Inspect lube oil pump relief valves/test data tag	NSTM 505
Inspect gauges and instruments	CRL/CIL
Inspect Temp Regulating Valve	NSTM 505
Inspect Unloading Valve	NSTM 505
Demonstrate Lube Oil Purifier Operation	EOP LOPO
Inspect Lube Oil Purifier Heater relief valve/test	NSTM 505
data tag	
Demonstrate Lube Oil Purifier Efficiency	NSTM 262

1130	HULL STRUCTURE	
Component/Sub-Component		Proposed Procedure
Inspect Bilges/Angle Irons		NSTM 100
Inspect Deck Plates		NSTM 100
Inspect Equipment Foundations and resilient		NSTM 100
mounts		
Inspect Paint and Preservation		6300/001 (S-1)
Inspect Pipe Brackets/Hangers		A-700/038 (18M-1R)
Inspect Lighting		NSTM 303

3110	GENERATORS	
Component/Sub-Component		Proposed Procedure
Inspect Lube Oil Condition/ Sump Level		2000/001 (R-1,2)
Inspect Lube Oil SFIs		NSTM 241-2.3.8; 244-3.3.6
Inspect Vent Fog Precipitator		NSTM 241-3.2.6
Inspect/Shift Lube Oil Strainer		EOP LOSTG
Airbox Telltale Drains		NSTM 310
Test Alarm Panel		EOP TG
Inspect Gland Seal Operation		EOP TG
Inspect Aux Circ Pump  - Motor  - Controller  - Packing gland/mechanical seal		EOP TG

Inspect Aux Cond Pump  - Motor  - Controller  - Packing gland/mechanical seal	EOP TG
Inspect Aux Air Ejectors	EOP TG
Test Lube Oil Pump Autostart	EOP TG
Test Low Lube Oil Alarm	E-013/124 (S-3)
Inspect Turbine Casing Relief Valve	NSTM 505
Test Overspeed Trip	E-013/124 (Q-1, Q-2)
Test Manual Trip	EOP TG
Test Back Pressure Trip	E-013/124 (A-10, A-11)
Test Auxiliary Condenser SW Inlet Valve	5000/005 (S-2)
Test Auxiliary Condenser SW Outlet Valve	5000/005 (S-2)
Inspect centrafilter	EOP TG
Inspect flange shields	NSTM 505
Inspect duplex oil filter(GOV)	EOP TG
Inspect Aux Condenser sight glass	EOP TG

ICAS	
Component/Sub-Component	Proposed Procedure Accepted Procedure
Verify operational status of each workstation	ICAS Tech Manual
Verify number of required portable data terminals (PDT) and that they are operational	ICAS Tech Manual
Verify number of required portable diagnostic aids (PDA) and that they are operational	ICAS Tech Manual
Are any critical system errors shown in the system log?	ICAS Tech Manual
Ensure data for at least two routes from actual rounds	ICAS Tech Manual
Ensure data from Data Acquisition devices is being received as required	ICAS Tech Manual
Verify Demand Data is received and processed accurately	ICAS Tech Manual

Verify database data is received and processed accurately	ICAS Tech Manual
Ensure router connections are operating properly	ICAS Tech Manual
Ensure remote demand data and database data are	ICAS Tech Manual
available to be viewed.	
Verify all required system links are available	ICAS Tech Manual
Verify all ICAS printers are operational	ICAS Tech Manual
Verify picture book is available for vibration	ICAS Tech Manual
checks	
Verify vibration data is being taken per PMS	ICAS Tech Manual
Verify vibration disc are installed on all equipment	ICAS Tech Manual
Conduct vibration surveys on selected equipment	ICAS Tech Manual
during the full power demonstration	
Inspect all cabinet air filters	MIP 2020 (M-3)
Inspect all ICAS computer equipment	MIP 2020 (A-1R)
Inspect computer internal shocks and fans	MIP 2020 (M-3)

MAIN PROPULSION
<b>UNDERWAY PHASE</b>
LSD

TEAM ARRIVAL	
nent/Sub-Component	Proposed Procedure
quipment for correction of	
ready for sea.	
MISCELLANEOUS	
nent/Sub-Component	
mpling equipment	NSTM 220
d Inspect List and give a copy	
icer.	
	nent/Sub-Component quipment for correction of ready for sea.

CHELANT TREATMENT SYSTEM	
Component/Sub-Component	Accepted Procedure
Inspect Spill Locker and inventory	NSTM 220
Inspect hydrazine locker	NSTM 220
Inspect injection cabinet	NSTM 220
Inspect chelant treatment tank and associated	NSTM 220
equipment	
Inspect eyewash station	6600/002 (Q-8)
DEMONSTRATIONS	
Component/Sub-Component	Proposed Procedure
Demonstrate Full Power ahead (1 hour)	PMS/EOSS/POG/9094.1B
Demonstrate Quick Reversal Astern	POG/Full Power Memo/EOSS
Demonstrate Quick Reversal Ahead	POG/Full Power Memo/EOSS
Demonstrate soot blower operation as soon as	2210 (60M-1)
possible after underway. Note: Demonstrate soot	
blower head pressure PMS on one rotating and	
one stationary head per boiler while blowing	
tubes.	